

For 2007-2014 Ford Edge (Excl. Sport & Eco-Boost Model)/
2007-2015 Lincoln MKX (Excl. Eco-Boost Model)
*Will not work on vehicles equipped with power retracting boards.

Installation Instructions for IA06SIB6B by APS Auto Parts Specialist Inc.

Application: For 2007-2014 Ford Edge (Excl. Sport & Eco-Boost Model)/
2007-2015 Lincoln MKX (Excl. Eco-Boost Model)
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Estimated Time: 1 to 2 hours

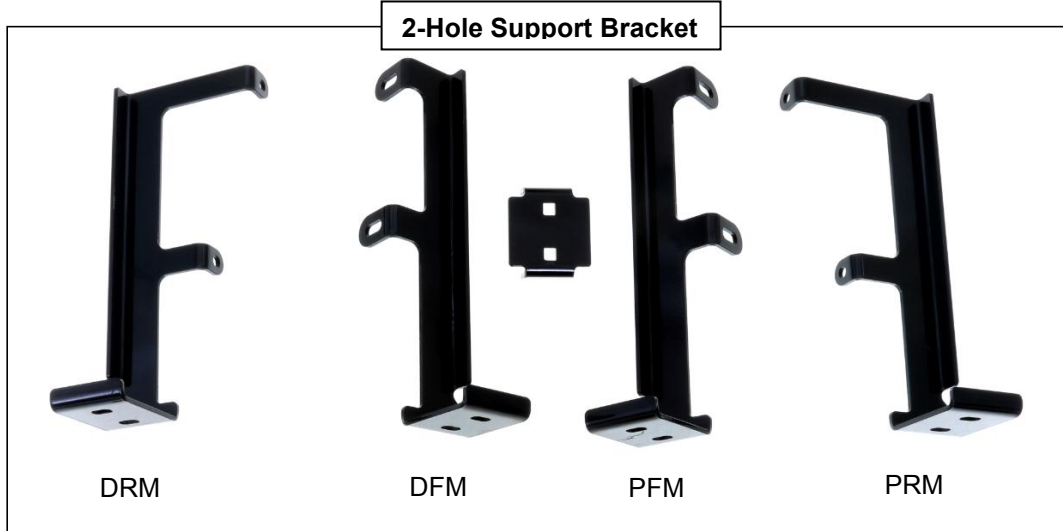


The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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PARTS LIST:

| Item | QTY | Description | Item | QTY | Description |
|------|-----|--|------|-----|---------------------------|
| #1 | 2 | Driver/ Passenger Side Bar | #8 | 4 | Plastic Washer |
| #2 | 1 | Driver Front Mounting Bracket (DFM) | #9 | 2 | M10x1.5 Nut Plate |
| #3 | 1 | Passenger Front Mounting Bracket (PFM) | #10 | 2 | M10x1.5 - 30 Hex Bolts |
| #4 | 1 | Driver Rear Mounting Bracket (DRM) | #11 | 8 | M10 Flat Washer |
| #5 | 1 | Passenger Rear Mounting Bracket (PRM) | #12 | 8 | M10 Lock Washer |
| #6 | 4 | 2-Hole Support Bracket | #13 | 8 | M10X1.5 Hex Nuts |
| #7 | 2 | M10x1.5 J-Bolt | #14 | 8 | M10X1.5-75 Carriage Bolts |



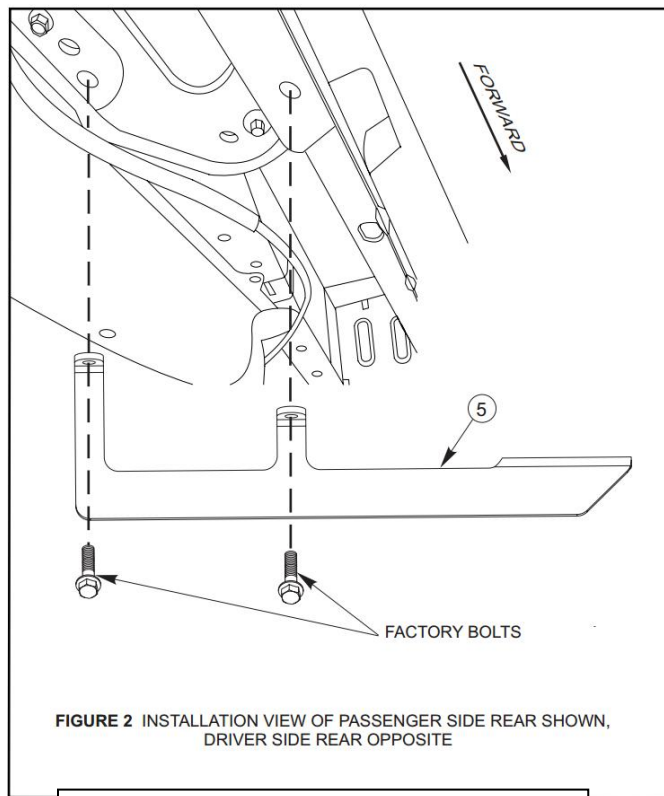
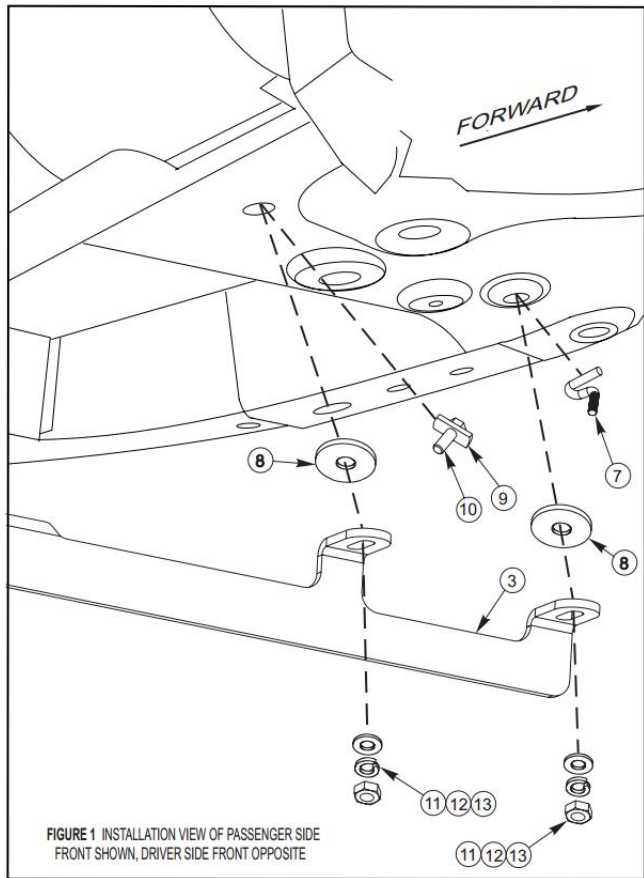
PROCEDURE:

1. Verify all parts are present. Read and understand instruction before beginning.
2. Determine passenger and driver brackets.
3. Thread M10 hex head bolt through Nut Plate, insert into outer hole, and use a plastic washer to hold in place. Insert J-bolt into inner hole and use a plastic washer to hold in place. **(Fig 1)**
4. Attach front passenger side bracket to the previously assembled M10 bolt plate and “J” bolt using two M10 flat washers, M10 lock washers, and M10 hex nuts as shown.**(Fig 1)**
5. Remove the two foremost factory bolts from the rear suspension bracket. Slide bracket into place and secure using factory bolts. **(Fig 2)**
6. Select the Driver Side Bar. Slip (2) M10X1.5-75 Carriage Bolts into each 2-Hole Support Brackets ,and insert the 2-Hole support bracket into the Driver Side Bar.**(Fig 3)**. Carefully position the Bar onto the (2) Mounting Brackets. **IMPORTANT: Do not slide the Bar on the Brackets or damage to the finish may result. Attach the Driver Side Bar to the Mounting Brackets with (2) M10 Hex Nuts,(2)M10 lock washers and (2)M10 flat washers, (Fig 4)**. Do not tighten hardware.
7. Level and adjust the Bar properly and tighten all hardware. **NOTE: Torque all M10 X1.5-75 Carriage Bolts to 22~25 lb-ft. Don't over tighten,or the aluminum square bars will be damaged by the brackets.**
8. Repeat Step 2-6 for the other side installation. Installation completed!!! **(See Fig 5)**
9. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax, (e.g.Pure Carnauba) on a regular basis. The use of any soap, polish or wax that contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.

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Driver/Passenger Side Installation Pictured



***Pictures are for reference only, actual bars may be a little different.**

