



For 2001-2007 Chevy/GMC Silverado/Sierra "Classic" 1500/1500HD/2500/2500HD/3500 Crew Cab

Installation Instructions for IA03SJJ1B by APS Auto Parts Specialist Inc.

Application: For 2001-2007 Chevy/GMC Silverado/Sierra "Classic"
1500/1500HD/2500/2500HD/3500 Crew Cab

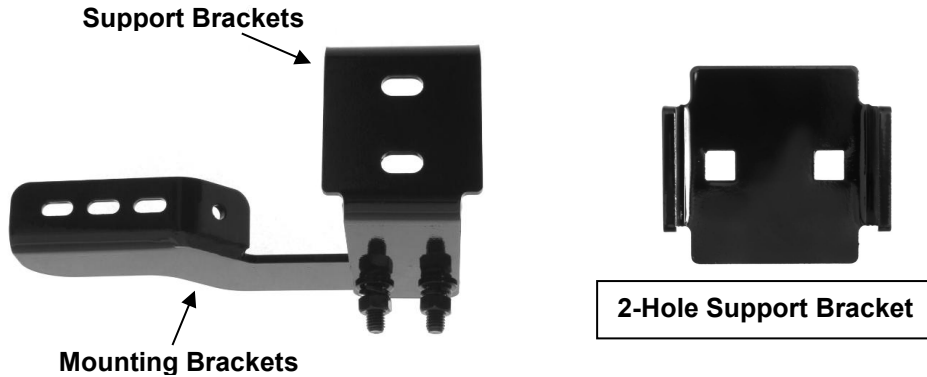
Estimated Time: 1 to 2 hours



The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product.

PARTS LIST:

Item	QTY	Description	Item	QTY	Description
#1	4	Mounting Brackets	#8	2	Driver/ Passenger Side Bar
#2	12	M8X1.25-20 Hex Bolts	#9	16	M10X1.5-75 Carriage Bolts
#3	4	Support Brackets	#10	48	M10 Flat Washers
#4	8	2-Hole Support Bracket	#11	32	M10 Lock Washers
#5	20	M8 Flat Washers	#12	32	M10 Hex Nuts
#6	8	M8 Nylon Lock Nuts	#13	16	M10X1.5-35 Hex Bolts
#7	8	ST6.3-25 Self Drilling Screw			



PROCEDURE:

1. Remove contents from box and check for damage. Verify all parts are present. Read and understand instructions before beginning.
2. Drill M8 holes in pinch weld as shown. (Fig 1)
3. Assemble mounting bracket and support bracket as shown(Fig 2). Attach mounting brackets as shown. (See Fig 3, 4 and 5)
4. Select the Driver Side Bar. Slip (2) M10X1.5-75 Carriage Bolts into each 2-Hole Support Brackets ,and insert the 2-Hole support bracket into the Driver Side Bar.(Fig 6). Carefully position the Bar onto the (4) Mounting Brackets. IMPORTANT: Do not slide the Bar on the Brackets or damage to the finish may result. Attach the Driver Side Bar to the Mounting Brackets with (2) M10 Hex Nuts,(2)10mm lock washers and (2)10mm flat washers, (Fig 7). Do not tighten hardware.
5. Level and adjust the Bar properly and tighten all hardware. **NOTE: Torque all M10 X1.5-75 Carriage Bolts to 22~25 lb-ft. Don't over tighten,or the aluminum square bars will be damaged by the brackets.**
6. Repeat Step 2-5 for the other side installation. Installation completed!!! (See Fig 8)
7. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax, (e.g.Pure Carnauba) on a regular basis. The use of any soap, polish or wax that contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.

Driver Side Installation Pictured

