

For 2015-2019 Chevrolet Colorado Crew Cab/2015-2019 GMC Canyon Crew Cab

Installation Instructions for IA03SAI7B

by APS Auto Parts Specialist Inc.

Application: For 2015-2019 Chevrolet Colorado Crew Cab/2015-2019 GMC Canyon Crew Cab

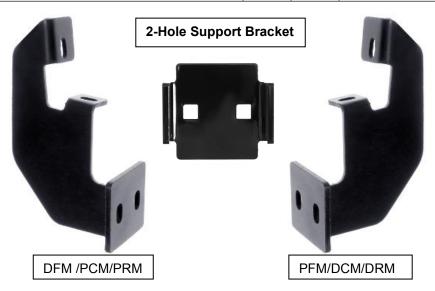
Estimated Time: 1 to 2 hours



The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

PARTS LIST:

Item	QTY	Description	Item	QTY	Description
#1	2	Driver/ Passenger Side Bar	#7	12	M8 Flat Washers
#2	3	Driver Front Mounting Bracket (DF/C/RM)	#8	12	M8 Lock Washers
#3	3	Passenger Front Mounting Bracket (PF/C/RM)	#9	12	M10X1.5-75 Carriage Bolts
#4	6	2-Hole Support Bracket	#10	12	M10 Flat Washers
#5	12	M8 Clip Nut	#11	12	M10 Lock Washers
#6	12	M8X1.25-30 Hex Bolts	#12	12	M10 Hex Nuts



PROCEDURE:

- **1.** Remove contents from box, verify if all parts listed are present and undamaged. Carefully read and understand all instructions before attempting installation.
- 2. If vehicle has plastic covers, remove the designated covers from the rocker panel where mounts will be placed, see Figure 1.
- 3. Install M8 u-clip nuts in the holes where the plastic covers were removed. See Figure 2.
- **4.** Loosely install mounting brackets to the previously install M8 u-clips with supplied M8 hardware, **see Figure 3.** (Note: The middle bracket will be closer to the front bracket then in comparison to the rear bracket, see **Figure 6** for orientation and direction of brackets.)
- **5.** Select the Driver Side Bar. Slip (2) M10X1.5-75 Carriage Bolts into each 2-Hole Support Brackets ,and insert the 2-Hole support bracket into the Driver Side Bar.(**Fig 4**). Carefully position the Bar onto the (4) Mounting Brackets. IMPORTANT: Do not slide the Bar on the Brackets or damage to the finish may result. Attach the Driver Side Bar to the Mounting Brackets with (2) M10 Hex Nuts,(2)10mm lock washers and (2)10mm flat washers, (**Fig 5**). Do not tighten hardware.
- 6. Level and adjust the Bar properly and tighten all hardware. NOTE: Torque all M10 X1.5-75

 Carriage Bolts to 22~25 lb-ft. Don't over tighten,or the aluminum square bars will be damaged by the brackets.
- **7.** Repeat Step 2-6 for the other side installation.
- 8. Installation completed!!! (See Fig 7)
- **9.** Do periodic inspections to the installation to make sure that all hardware is secure and tight. Products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax, (e.g.Pure Carnauba) on a regular basis. The use of any soap, polish or wax that contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.

Driver Side Installation Pictured

