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Grille Installation Instruction

Rev. 180320

Part#	GR25GFG95 <i>T/H</i>	Application	For 2011-2014 Hyundai Sonata
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1	Stainless steel	5	Washers	2	
	2	Top Mounting Plate	1		6	Flange Lock nuts	7	6#-32
	3	Emblem Mounting Plate	1		7	Black Truss Head Screws	2	8#-1/2"
	4	Hole Location Template	1		8	Double Faced Tape	1	

Install Notes: Overlay \times Replacement $\sqrt{}$ Drill $\sqrt{}$ Cut $\sqrt{}$

Step	Description	illustration				
1	Identify the grille & hardware with parts list.					
2	Open the hood and carefully apply several layers of masking tape to the painted upper grille openings (around the upper factory grille). Remove the six factory phillips head push fastener across the top of the factory grille. (Fig. A)					
3	Remove the outer two hex bolts. (Fig. A & B)					
	3 2	Fig. A Fig. B				
4	Remove the phillips screws that attach the	e factory grille form the bumper cover.				

Use a small flat blade screwdriver to pry on to four retaining clips and remove the emblem and backing from the factory grille. (Fig. C)

Use a small flat blade screwdriver to pry off the metal push on retainers and remove the factory emblem from the emblem base. (Fig. D)

Once all the screws are removed, pull the grille straight out to remove it from the bumper cover.

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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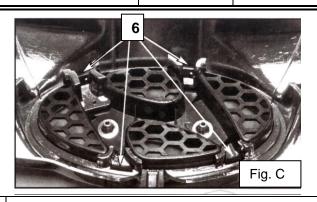
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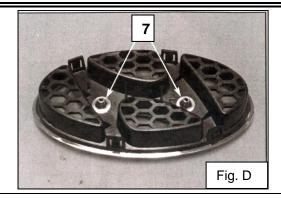
Part#

GR25GFG95T/H

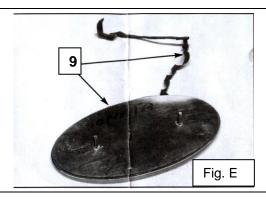
Application

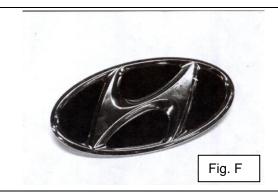
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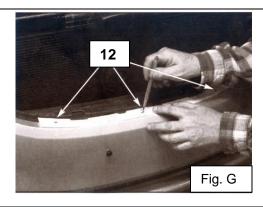


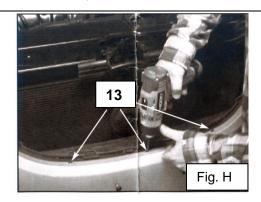
- Once the emblem is removed, grind the mounting pins down flush with the back of the emblem, so that they do not interfere with adhering emblem to the supplied emblem mounting plate.
 - Install the supplied double faced tape to the back of the emblem. Peel back a small corner of the double faced tape backing and align the emblem backing plate over the factory emblem. Once properly aligned, peel off the double faced tape liner and press the emblem firmly to the backing plate to set the tape. (Fig. E)
- 10 Finished emblem to mounting plate installation. (Fig. F)





- 11 Measure and mark the exact center of the factory grille opening.
- Cut out the supplied upper grille hole location template and align the center marks together. Use an awl or similar pointed tool and mark the bumper cover at all hole locations. (Fig. G)
- Remove the template and drill through the marks made in the previous step. (Fig. H)





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14	Use masking tape to tape up to the centers of the slots made in the previous step and scuff the paint on the bumper cover. Paint the return edge of the bumper cover and anything inside the grille opening with flat or semi-gloss black paint. (Fig. I)							
15		Install the emblem assembly onto the mesh grille using the supplied washers and nuts and completely tighten once the emblem is leveled and centered. (Fig. J)						
16	Reinstall the hex bolts r	Reinstall the hex bolts removed in step 2. (Fig. K)						
		14 Fig		Fig. J				
17			caught between the grille and the bumper cover. Ali he mesh grille firmly into place. (Fig. L)	gn the lower mounting pins				
	16	Fig	. K	Fig. L				
18	Make sure that the me border should be even	esh grille is perfect with the bumper c	ctly centered in the factory grille opening, and the over.	upper corners of the grille				
19	Reinstall the push faste							
20	<u> </u>		es on the top mounting plate once the grille is levele	d and centered. (Fig. M)				
21	Install the supplied trus	s head screws to	secure the grille top plate to the core support. (Fig. N)				
20	Peel off the protective	cover from the si	Fig. M rainless steel surrounds. Thoroughly clean the grille	Fig. N es to finish the installation.				
22	Installation completed.							

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