

## Grille Installation Instruction

Part#	GR20	LF	-G55L	Ар	plicatio	on Fo	r 2010-20	010-2013 Toyota Tundra 1 PC Without Logo Show					
	lten	า	Part Name		QTY	Desc	ription	Item	Part Name		QTY	Description	
Parts Li	st 1		Rivet Grille		1	Stainless	steel	4	90°L Bracl	ket	10	/	
	2	Lock Nut			34	10-24	24		75°L Bracl	ket	6	/	
	3 E		Bolt		18 10-24×		"	6	Tab		1	/	
Install Notes: Overlay $\times$ Replacement $\checkmark$ Drill $\checkmark$ Cut $\times$													
Step			Descr	ipti	on		illustration						
1	Identify the grille & hardware with parts list.												
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle.												
3	Optional: Using factory instructions, remove the entire front grille shell.												
4	Attach the six 75°L bracket to the screws on the bottom of the grille, secure them with lock nuts.										ckets		
5	Attach the ten 90°L bracket to the screws of the grille, secure them with lock nuts.										kets		
6	Center the grille insert onto OEM grille shell opening from front side. Mark and drill holes on the chrome shell according to the location of the L brackets.												
7	Tighten the grille insert to the OEM grille shell with the bolts, tabs and lock nuts.										nut		
8	Reinstall the plastic shroud with the fasteners removed in step2. (If present, reinstall the chrome grille shell with the grille insert onto the vehicle first)												
9	Installation completed!!!												

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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