



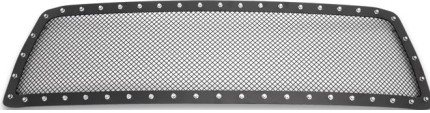
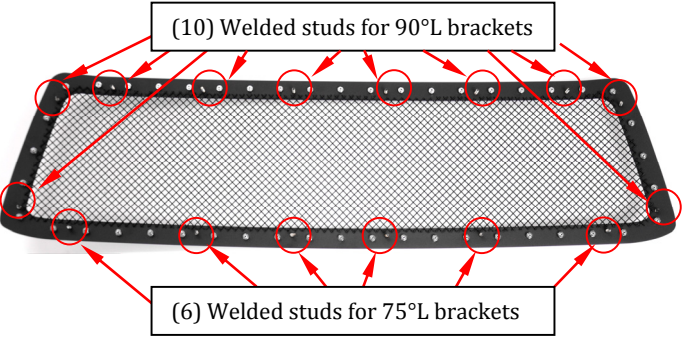
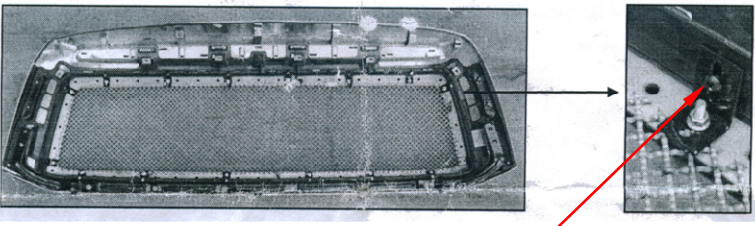
Grille Installation Instruction

Rev. 150405

Part#	GR20LFG55H	10-13 Toyota Tundra 1PC Without Logo And Except Limited Main Upper
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1	Stainless steel	4	90° L Bracket	10	/
	2	Lock Nut	34	10-24	5	75° L Bracket	6	/
	3	Bolt	18	10-24x1"	6	Tab	1	/

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle.	
3	Optional: Using factory instructions, remove the entire front grille shell.	
4	Attach the six 75° L bracket to the screws on the bottom of the grille, secure them with lock nuts.	 <p>(10) Welded studs for 90°L brackets</p> <p>(6) Welded studs for 75°L brackets</p>
5	Attach the ten 90° L bracket to the screws of the grille, secure them with lock nuts.	
6	Center the grille insert onto OEM grille shell opening from front side. Mark and drill holes on the chrome shell according to the location of the L brackets.	
7	Tighten the grille insert to the OEM grille shell with the bolts, tabs and lock nuts.	 <p>Bolt, flat tab & lock nut</p>
8	Reinstall the plastic shroud with the fasteners removed in step2. (If present, reinstall the chrome grille shell with the grille insert onto the vehicle first)	
9	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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