

Grille Installation Instruction

Rev. 180801

Part#	GR20LFD57H	Application	For 2005-2011 Toyota Tacoma
-------	------------	-------------	-----------------------------

			<u> </u>										
		Item	Part Name	QTY	Descript	ion	Item	Part Name	QTY	Description			
Parts L	iet	1	Mesh Grille	1	Stainless st	eel	4	Screws	3	10-24×1″			
i uito E		2	J Hooks	3			5	Nylon Lock Nuts	3	10-24			
		3	Flat Washers	3	10#								
Install Notes: Overlay ✓ Replacement × Drill × Cut ×													
Step	Description					illustration							
1	Identify the grille & hardware with parts list.												
2	Optional (for vehicles with black plastic cover under hood). Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.												
3	Test fit the bumper grille into the opening. Thread a screw in each nut welded to the grille. From the rear, install a J hook, washer and nut onto each mounting bracket.												
4	Center the grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille.Be sure the bolts are through the OEM grille shell.												
5	Wrap the J hooks around the plastic edge in the bumper opening. Tighten the hardware until the grille is held firmly in place.												
6	Make sure the grille is centered and tighten the fasteners. But do not over-tighten.												
7	Reinstall the black plastic cover which was removed in step 2.												
8	Installation completed!!!												

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!