


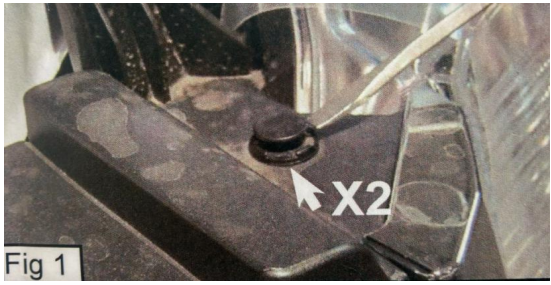

Part#	<b>GR20LEI85K</b>	Application	<b>2014-2015 Toyota Tundra Main Upper</b>					
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1		6	Tundra x-m EX.Brackets	3	
	2	Screws black	10	8# 3/4"	7	Flat Nuts	6	8#
	3	U-Nuts	6	8#	8	Top plate O/L bracket driver	1	
	4	Nylon lock nuts	9	10-24	9	Top plate O/L bracket passenger	1	
	5	Screws black	6	10# 1"	10	Top plate	1	

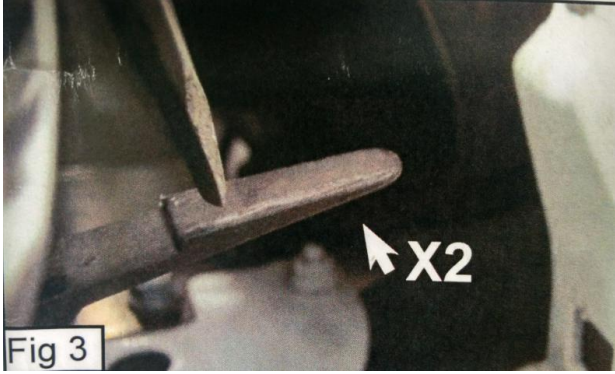

Install Notes: Overlay  Replacement  Drill  Cut

Step	Description	illustration
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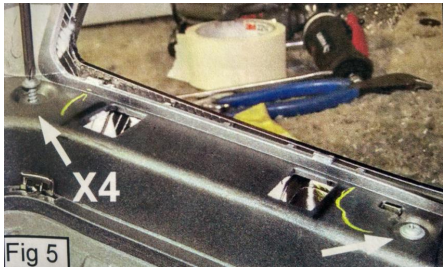

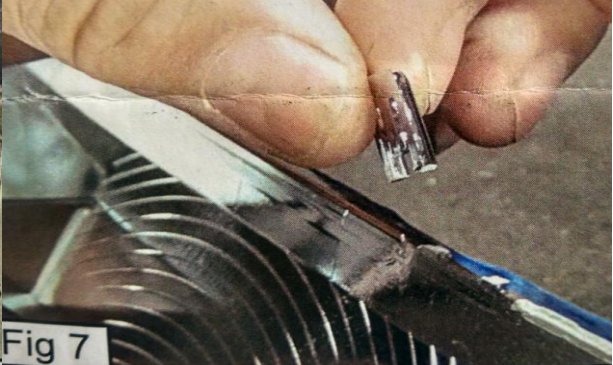
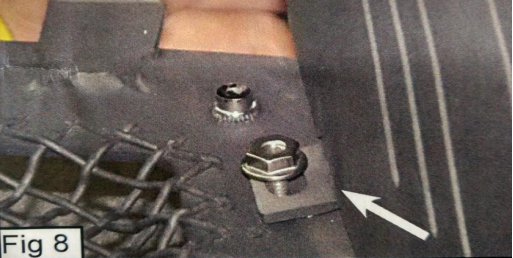

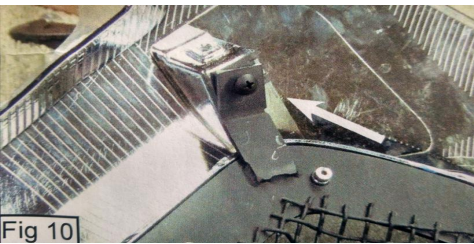
1	Identify the grille & hardware with parts list.	
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2	From underneath the hood remove two plastic fasteners from the factory grille located near the headlamps with a flat screwdriver(Fig 1)	3	Remove four 10mm bolts from the plastic cover then remove the radiator cover(Fig 2)
			

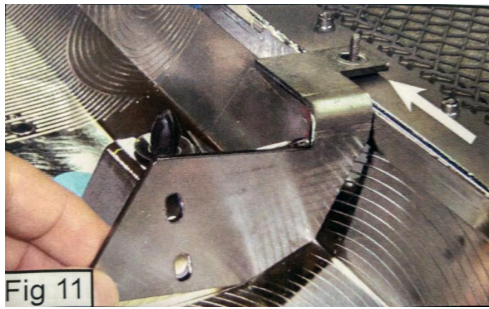
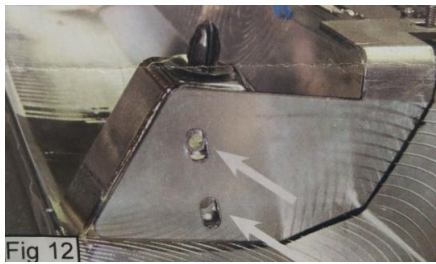
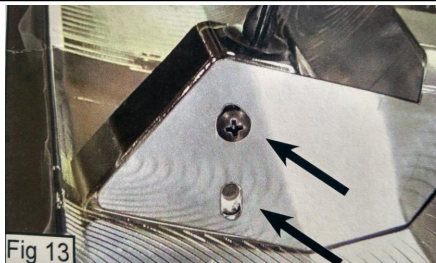
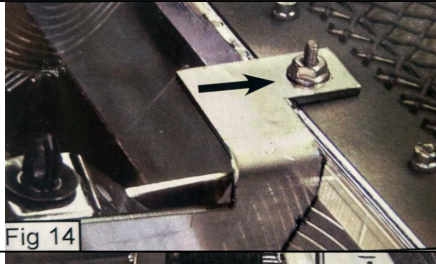

4	Pull the top of the factory grille slightly forward a couple of inches, reach down behind the factory grill with a long flat screwdriver and press on two plastic latches located on the bottom and ends of the factory grill(Fig 3), while pulling the bottom of the factory grill forward, remove the factory grill from the vehicle(Fig 4)	
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The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.  
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.  
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!

Part#	GR20LEI85K	Application	2014-2015 Toyota Tundra Main Upper
5	Place the factory grill face down on a clean soft surface (take special care to protect the chrome factory shell). On the back of the grille assembly use a phillips screws from each side of the factory grille. (4 total) (Fig 5)		
6	Now remove the black plastic grill insert from the factory grill shell by unlatching thirteen plastic latches around the grill with a flat screwdriver and remove the black plastic grill insert (Fig 6). With a pair of pliers break off all thirteen clips from chrome plastic frame, this will allow your billet to sit flush with the chrome frame during installation. (Fig 7)		
			
7	Assemble top plate and grill by inserting grill plate threaded studs through top plate holes. Then tighten with nylon lock nuts (Fig 8).		
8	Overlay mesh grille to the back of your factory shell, drill 3/16" holes through the side welded bracket (on the mesh grille) and through the shell plastic. (total to four holes)		
9	Remove your mesh grille from the shell and insert a #8 U-nut on each side lip where the drilled holes are located on the back of the factory shell. (total of 4 holes) (Fig 9). Overlay your mesh grille back on the factory shell.		
10	Insert the #8 screw through the four side welded brackets and tighten (Fig 10). Place the passenger and driver overlay brackets below the plate. Use your factory screw to tighten.		

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11	Place the three extensions bracket on the bottom portion of the shell, inserting the brackets on the bottom portion of the shell, inserting the brackets ontop the three threaded studs on the back of the mesh grill. (two will sit on the passenger side of the shell lip and one on the driver side (Fig 11)		 Fig 11
12	Drill a hole through each hole on the extension bracket through the factory grill shell. (total of six holes) (Fig 12).		 Fig 12
13	Insert a #8 screw through each hole drilled on the previous step (6 holes), insert a flat nut in the opposite, tighten the screws(Fig 13).		 Fig 13
14	Install a nylon lock nut onto each of the three threaded studs to secure the extension brackets to the grill (Fig 14).		 Fig 14
15	Place mesh grille on the vehicle grille opening, by first clipping on the bottom to the vehicle then clip the top of plastic chrome frame. Now to secure the top plate, insert six #10 screws where you first remove the fasteners and the boles (Fig 15).		 Fig 15
16	Installation completed!!!		

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