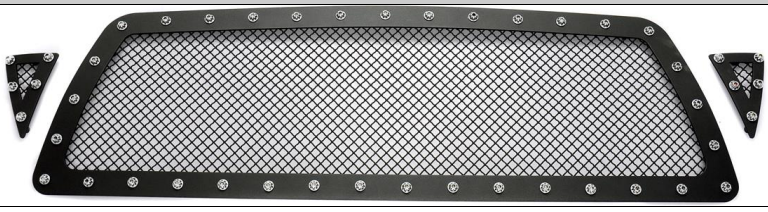





Part#	GR20LEA72H	Application	For 2005-2011 Toyota Tacoma
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	3	Stainless steel	5	Flange Nuts	30	10-24
	2	L Brackets	9	75°	6	Phillips Screws	13	10#X1/2"
	3	L Brackets	4	70°	7	Threaded rods	4	10#X1 1/2"
	4	Metal Brackets	4	20*19mm				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Optional: Using factory instructions, remove the entire front grille shell .	
4	Remove the OEM black plastic grille from the shell.	
5	Position the center piece of grille onto grille shell cavity.	
6	Secure the stud to the threaded holes on the rear of the grille.	
7	Center the grille into the opening of the factory grille shell. Be sure the studs are through the OEM grille shell.	
8	Mark locations for drilling on the shell through the holes of L Brackets. Then drill holes on those locations. Attach the grille to the shell by inserting the screws through the tabs of L Brackets and holes on the shell, secure them with flange nuts provided.	
9	Attach threaded stud to left and right pieces of Grille, its advised to use locate on studs going into Grille. Position the left and right pieces of Grille onto grille shell cavity .Mark locations for drilling on the shell. Attach the two pieces grille to the shell with metal brackets and flange nuts provided.	
10	Make sure the grille is centered and tighten the fasteners.	
11	Reinstall the black plastic cover which was removed in step 2, now installation completed!	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!