



PATENT PRODUCT


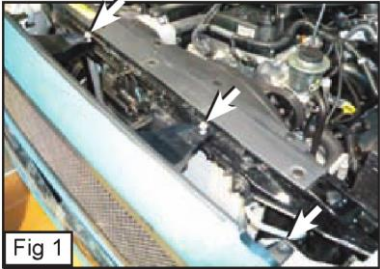


Grille Installation Instruction

Rev. 190101




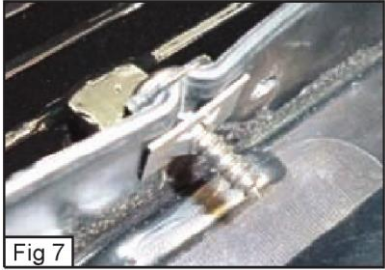

Part#	GR20HFI71C/S/J	Application	For 2012-2015 Toyota Tacoma			
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Parts List	Item	QTY	Part Name	Description	Item	QTY	Part Name	Description
	1	1	Billet Grille	Stainless steel	3	7	Flat Nut	8#
2	7	Screw	8#x3/4"					

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove 2 bolts and 1 clip along the top of the factory grille.(Fig 1)	 <p style="text-align: left; margin-left: 5px;">Fig 1</p>
3	Unclip 8 clips along the bottom of the factory grille to remove.	
4	With a dye grinder, cut along the factory grille to remove grille.(Fig 2)	 <p style="text-align: left; margin-left: 5px;">Fig 2</p>
5	Place billet grille onto the factory grille shell.(Fig 3)	 <p style="text-align: left; margin-left: 5px;">Fig. 3</p>

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

Part#	GR20HF171C/S/J	Application	For 2012-2015 Toyota Tacoma
6	Securely have in place the billet grille.(make sure it fits properly. (Fig 4)		 <p style="text-align: left; margin-left: 5px;">Fig 4</p>
7	With a 3/16 drill bit, drill through the opening tabs on the billet grille. (Fig 5)		 <p style="text-align: left; margin-left: 5px;">Fig 5</p>
8	Insert the #8 screws through the holes you drilled. (Fig 6)		 <p style="text-align: left; margin-left: 5px;">Fig 6</p>
9	Thread with provided flat nuts. (Fig 7)		 <p style="text-align: left; margin-left: 5px;">Fig 7</p>
10	Place grille back onto the Truck. (Fig8)		 <p style="text-align: left; margin-left: 5px;">Fig 8</p>
11	Installation completed!!!		

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