



PATENT PRODUCT


Grille Installation Instruction

Rev. 190301

Part#	GR20HED81C/S/J	Application	For 1996-1998 Toyota 4Runner
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	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Parts List	1	Billet Grille	1	Stainless steel	3	Truss Socket Tapping Screws	5	8×1"
	2	U-Clip Nuts	5	8#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.	
3	Tape off the chrome face shell so you do not damage during the install.	
4	Using a die grinder or an appropriate cutting tool, cut out the vertical and horizon bars from the grille shell.	
5	Center the billet grille into the opening of the factory grille shell. Using a die grinder or an appropriate cutting tool, cut out the vertical and horizon bars from the grille shell. Next you will need to smooth out the cut surface by a file or sandpaper.	
6	Place the billet grille into the opening of the grille shell. Center the billet grille, mark the holes of the tabs on the section of the plastic and drill.	
7	Secure billet grille using the u-nuts from the back side of the OEM grille shell.	
8	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	
9	Re-install the grille shell back to the vehicle.	
10	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!