




PATENT PRODUCT

Grille Installation Instruction

Part#	GR20HED63 C/J/S	<i>Application</i>	For 1997-1997 Toyota Tacoma 2WD / 1998-2000 Toyota Tacoma All Models
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	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Parts List	1	Billet Grille	1	Stainless steel	3	Screws	2	10#×1"
	2	Mounting Clips	2		4	U-Clip Nuts	2	10#

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the factory grille by depressing the attachment tabs (four on the top and three on the bottom) and pulling it from the truck.	
3	Take out the two 10mm hex head bolts on the inside ends of the body color trim pieces below the headlights.	
4	Position the billet grille in the opening and reinstall the 10mm bolts through the bottom tabs of the grille and back in the holes they originally came out of.	
5	Center and level the billet grille and tighten the two bottom bolts.	
6	Drill the 2 holes in the radiator support for the upper tabs with a 1/8" drill bit and secure with the #10 truss socket tapping screws and clips provided.	
7	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	
8	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!