
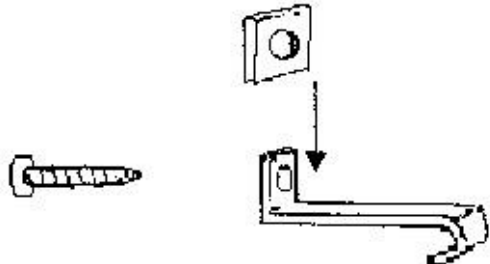




PATENT PRODUCT

Grille Installation Instruction

Rev. 190401

| Part# | GR20HED61C/J/S | | Application | For 2005-2011 Toyota Tacoma | | | | |
|--|--|---------------|--------------------|------------------------------------|---|---------------|-----|-------------|
| Parts List | Item | Part Name | QTY | Description | Item | Part Name | QTY | Description |
| | 1 | Billet Grille | 1 | Stainless steel | 3 | U-Clip Nuts | 4 | 8# |
| | 2 | Screws | 4 | 8#x1 " | 4 | "J" Hook Tabs | 2 | |
| Install Notes: Overlay <input type="checkbox"/> Replacement <input checked="" type="checkbox"/> Drill <input type="checkbox"/> Cut <input type="checkbox"/> | | | | | | | | |
| Step | Description | | | | illustration | | | |
| 1 | Identify the grille & hardware with parts list. | | | |  | | | |
| 2 | Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation. | | | | | | | |
| 3 | Slide the U-clip nuts over the end of the "J" hook tabs. Center the billet over the opening with the shortest bar on top. Note the tabs welded to the rear of the insert. Remove the insert. From the front, insert a screw into each top tab on the billet insert. Start to thread both screws into the "J" hook tabs as show below. Now place the billet insert over the opening. Wrap the ends of the "J" hook tabs over the factory cross bar. | | | |  | | | |
| 4 | Make sure the grille is centered and tighten the fasteners. | | | | | | | |
| 5 | Reinstall the black plastic cover which was removed in step 2. | | | | | | | |
| 6 | Installation completed!!! | | | | | | | |

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!