
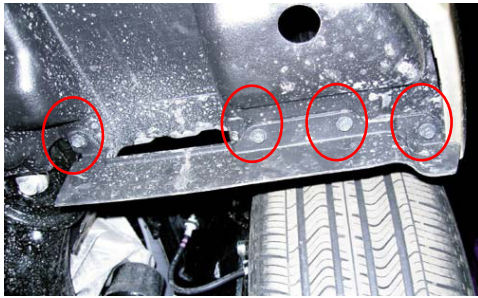
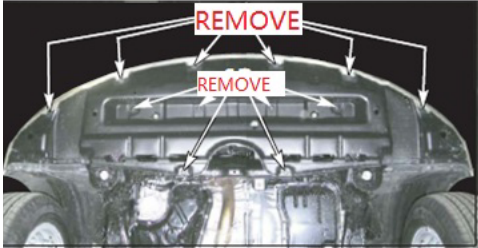



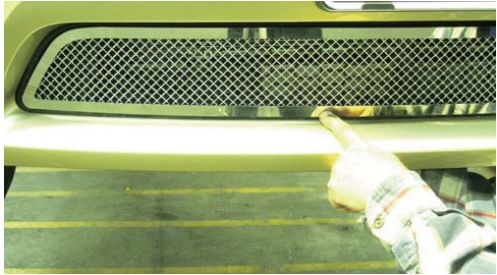
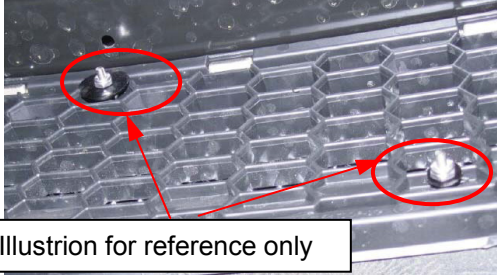

Part#	GR20GFG83T	2011 Toyota Sienna Not For SE Lower Bumper
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1	Stainless steel	3	Lock Nut	7	6-32
2	stud	7	6-32×1"	4	Flat Tab	7	/	

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Jack stands to support the vehicle. Remove the 10mm hex screws securing the left and right air deflectors (where shown).	
3	Once the lower air deflectors have been removed, remove all remaining plastic push fasteners and 10mm hex head screws retaining the lower pan to the bumper cover and remove it from the vehicle.	
4	Center the mesh grille insert on to the opening, mark the location of the weld nuts on to the OEM honeycomb plastic grille.	
5	Use a 5/16" drill bit to drill through the marks made in the previous step.	
6	Secure (7) studs into the welded nuts on the rear of the grille.	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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7	<p>Carefully align the lower mesh section and lower grille surround, making sure that all mounting studs pass through the opening or holes in the bumper cover. Push in on the mesh surround during the mounting hardware installation.</p>	
8	<p>Secure grille using the flat tabs and lock nuts from the back side of the OEM grille shell.</p>	 <p>Illustration for reference only</p>
9	<p>Make sure the grille is centered and tighten the fasteners.</p>	
10	<p>Reinstall the black plastic cover which was removed in step 2.</p>	
11	<p>Installation completed!!!</p>	

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