

Part#	GR20GFG35T/H	Application	For 2010-2011 Toyota Camry Not For SE And Hybrid Model				
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1	Stainless steel	5	Screws	2	6-32×1 1/2"
	2	Screws	13	6-32×1"	6	Washers	8	
	3	K-Lock Nuts	24	6-32	7	"U" Tabs	6	
	4	Flat Tabs	1					

Install Notes: Overlay Replacement Drill Cut

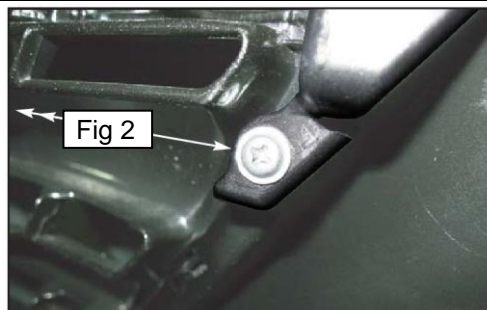
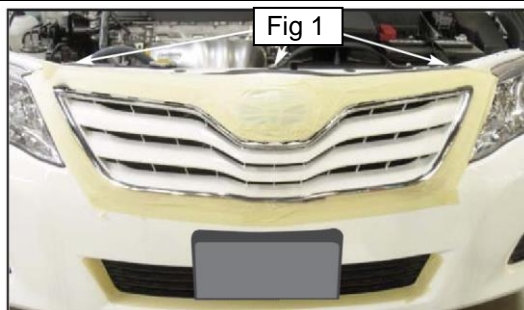
Step	Description	illustration
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1	Identify the grille & hardware with parts list.	
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2	Open the hood and remove the outer phillips screws, outer push fasteners and the center 10mm hex bolt to release the bumper cover from the support brackets(Fig 1).	
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3	Use wide masking tape and carefully mask around the factory grille, lower bumper opening and cover the front emblem prior to factory grille removal(Fig 1).	
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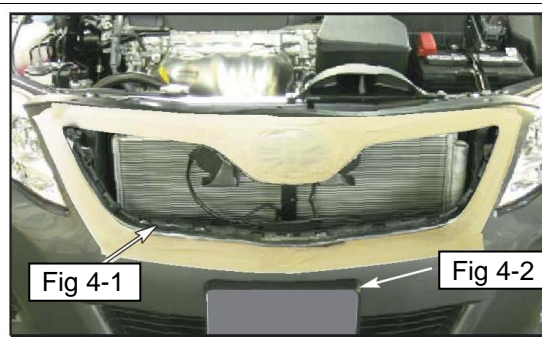
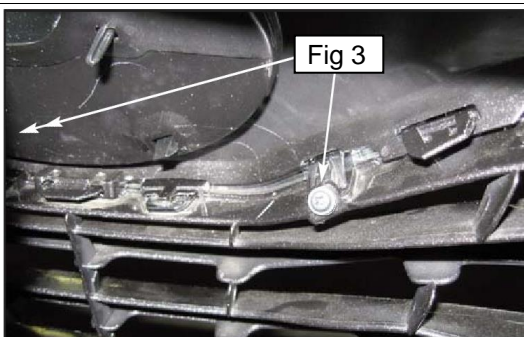
4	Remove the four factory phillips screws from the inside of the factory grille (one each side at the top corners) (Fig 2).	
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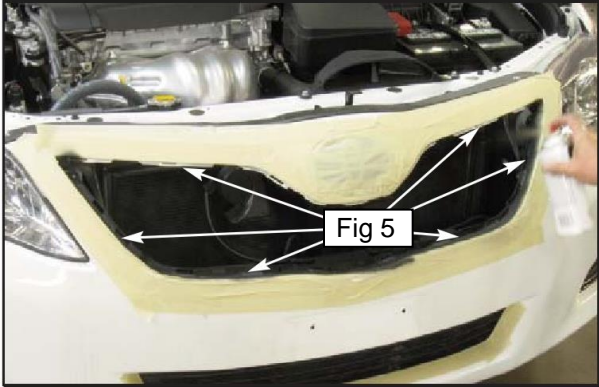
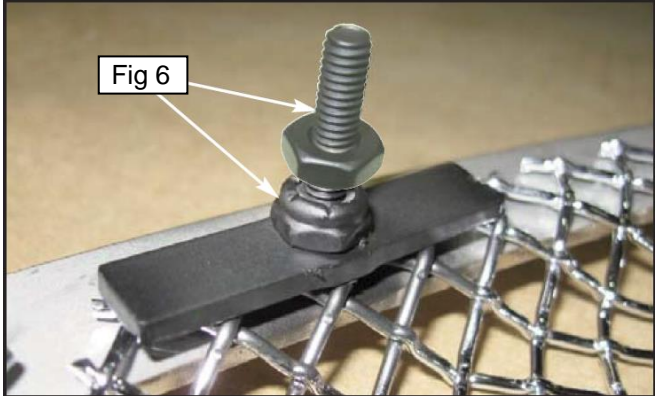

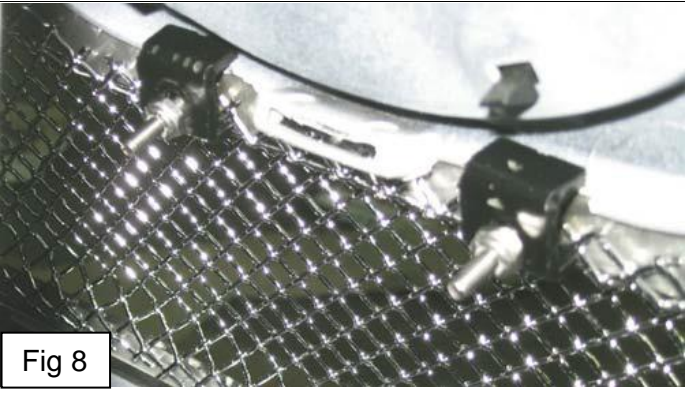
5	Remove the two center screws. They are on either side of the factory hood emblem (Fig 3).	
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6	Once the screws are removed, squeeze the mounting clips and pull the grille straight out to remove (Fig 4-1).	
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7	Remove the front license plate bracket if equipped (Fig 4-2).	
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The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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8	For light colored vehicles: Tape 3/8" inside the factory grille opening on the side and bottom and to the edges of the factory grille mounting slots across the top. Use a scotch brite pad or fine sand paper to scuff the exposed paint. Use flat or semi-gloss black paint to black out anything that would be visible through the mesh grille once it is installed. For all vehicles: Use flat or semi-gloss black paint to black out anything that would be visible through the mesh grille once it is installed (Fig 5).		
9	Prior to upper grille installation, install a 6-32 K-Lock nut (for mounting depth adjustment) on the top outer, sides and bottom mounting studs and use black paint to help conceal the adjusting nut and pre-installed side and bottom nuts and studs on the upper mesh grille. Run the nuts at least 3/4 the way down the studs and adjust from there (Fig 6).		
<div style="display: flex; justify-content: space-around;">   </div>			
10	Carefully align the mesh grille, making sure that all side and bottom mounting studs pass through the slots or holes in the bumper cover and make sure to adjust the nuts so that the grille fits flush with the bumper cover. Begin the mounting hardware installation, starting at the lower center and install the supplied tab and a 6-32 K-Lock nut onto the bottom center stud and tighten. (Fig 7)		
11	Install a washer and a 6-32 K-Lock nut onto each side and bottom stud and tighten.		
12	<p data-bbox="207 1203 1516 1329">Install the supplied "U" tabs over the studs across the top of the grille. Install a 6-32 K-Lock nut onto each stud and tighten (center studs shown). Do not over-tighten or you will indent the surround at the stud locations! Pull up on the top of the bumper cover to eliminate the possibility that the edges of the mesh surround could damage the painted bumper cover. (Fig 8)</p> <div style="display: flex; justify-content: space-around;">   </div>		
13	Installation completed.		

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