

Part#	GR20GFE00T/H	Application	For 2011-2017 TOYOTA SIENNA SE only for honeycomb style Lower Bumper
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1	Stainless steel	3	Hex Flange Nuts	6	0.138-32
	2	Studs	6	0.138-32 x1"	4	Flat Tabs	6	

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.	
3	Hold the grille against the OEM grille shell, center and mark holes for drilling. Remove grille and drill holes according to your mark.	
4	Secure the stud to the threaded holes on the rear of the grille. Hold the grille up to the opening of the factory shell. Secure grille using the flat tabs and hex flange nuts from the back side of the OEM grille shell.	
5	Make sure the grille is centered and tighten the fasteners. But not over-tighten.	
6	Reinstall the black plastic cover which was removed in step 2.	
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!