

## Grilla Installation Instruction

AUI	Grille Installation Instruction						Rev. 180401				
Part#	GR20GFC58S A		Applica	Application Fo		r 2016-2017 Toyota Tacoma					
	Item	Part Name	QTY	Desc	ription	Item		Part Na	me	QTY	Description
Parts Lis		Mesh Grille	1	Stainle	ess steel	3	Kep Nut			8	
	2	Tabs	8								
Install Notes: Overlay X Replacement V Drill X Cut X											
Step		Descrip	otion					illu	stration		
1	Identify the grille & hardware with parts list.										
2	Use masking tape to protect vehicle while removing and mounting the grille.										
3	Remove and retain the two push pins located at the upper ends of the grille assembly.										
4	Remove and retain the two 10mm screws that secure the grille assembly to the radiator core support.										
5	Remove the entire grille assembly by pulling it forward from the vehicle.										
6	With the grille assembly removed from the vehicle, place automotive masking tape on the grille shell and the vehicle to protect from damage/scratches.										

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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7	Flip the grille assembly over and place on a padded work surface to begin disassemble.										
8	Use a Phillips screwdriver to remove the eight screws located around the perimeter of the inner grille assembly. Retain five of the eight screws.										
9	Squeeze each of the grille locking tabs to release them from the grille assembly. The locking tabs require manual pressure to completely free each of them from the grille assembly.										
10	Remove the inner chrome trim ring from the grille assembly.										
11	Using the prior technique, squeeze each of the grille locking tabs to release the grille from the grille assembly.										
12	Separate the grille from	m the grille asse	mbly by pulling the grille forward.								
13	Center the grille into the opening of the factory grille shell. Secure the stud to the threaded holes on the front of the grille. Be sure the studs are through the OEM grille shell. If the hole is too small, please ream.										

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