

## Grille Installation Instruction

Rev. 190301

Part#	GR20GED38T/H		BT/H	Applicat	<i>ication</i>		001-2004 Toyota Tacoma Lower Bumper 2WD, Not rerunner						
		Item	Part Name		QTY	Description		ltem	Part Na	ame	QTY	Description	
Parts Li	ct	1	Billet Grille		1	Stainless steel		4	Tabs		3		
		2	U-Clip Nuts		6	8#		5	Screws		6	8# x1 1/4"	
		3	Flat Washers		6								
Install N	lotes: Overlay $\checkmark$			Replacer	ment × Di			× Cu	it 🗌	×			
Step	Description						illustration						
1	Identify the grille & hardware with parts list.												
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.												
3	Place the U-Clip nuts into the holes on back of the grille. Center the grille into the opening of the factory grille shell.												
4	Secure grille using the tabs, washers and screws from the back side of the OEM grille shell.							(6) Screws (3) Tabs (6) Flat Washers					
5	Make sure the grille is centered and tighten the fasteners. But not over-tighten.												
6	Reinstall the black plastic cover which was removed in step 2.												
7	Installation completed!!!												

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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