


Part#	GR20GEB14H	Application	07~09 Toyota Camry - Stainless Steel Mesh Grille
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1	Stainless steel	6	Nuts	8	
	2	L Brackets	2	1/2 × 1/2	7	Screw	2	
	3	Washers	5		8	Studs	11	10-24 × 1.5"
	4	Short Extension Bracket	1		9	Studs	1	10-24 × 3"
	5	Screw /Flat Nut	1	#10 × 1				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	N/A
3	Remove the factory grille. Use a small screwdriver to pop the center from the plastic fasteners along the top; now remove the 10mm bolts and Phillips hood stops. Next, lightly pull the top of the grille assembly forward and remove the sheet metal cross-bar. Remove the screws behind the grille. Depress the molded clips around the grille by hand or with a screwdriver. Remove the grille. If a bumper grille has been purchased, install at this time (this allows more access)	
4	The short extension bracket attaches to the inner lip (inside grille opening). It secures the center mounting stud to the bumper cover. Use the screw and flat nut to secure in place.	N/A
5	With the flange side up, thread a nut about half way onto the center and corner studs. Center the grille into the opening. The lower mounting brackets align into the factory holes; snap in place. The grille mounts slightly recessed into the opening; Adjust the flange nuts so the grille sits even on both ends. Secure the center and corner studs with a washer and flange nut. Install the L shaped brackets, washers and nuts onto the remaining studs.	
6	Re-install the cross-bar and secure the bumper cover.	N/A
7	Installation completed!!!	N/A

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!