

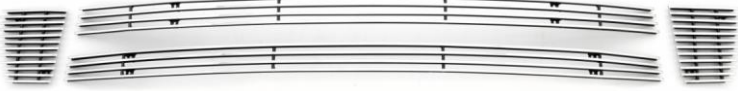


Grille Installation Instruction

Part#	GR20FFE52C	Application	For 2007-2013 Scion XD
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	4	Stainless steel		Truss Socket Tapping Screws	4	8×1"
	2	Hole Tabs	4			Truss Head Tapping Screws	8	8×1 1/2"
	3	U-Clip Nuts	8	8#		Flat Nuts	4	8#

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Place one screw through each of the welded tabs on the billet grille	N/A
3	Place a U-clip nut over each of the holes on the single hole flat tab.	N/A
4	Where the screws come through the grille shell, place a tab in align with the screw and tighten. Tighten each of the screws evenly so as not to put the grille in a bind and not to make it go off center.	N/A
5	Make sure the billet grille is centered and tighten the fasteners.but do not over-tighten.	N/A

FOR SIDE BILLET GRILLES:

6	Drill 3/16" hole on the 4 sites marked on the shell.	N/A
7	Tighten grille with Phillips screw and clips provided.	N/A
8	Repeat the process on the right opening of the grille shell	N/A
9	Installation completed!!!	N/A

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!