




Grille Installation Instruction

Part#	GR20FED84J	Application	For 1999-2002 Toyota Tundra – Low Bumper Billet Grille
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	3	Truss Head Tapping Screws	2	10×1"
	2	Flat Nuts	2	10#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the license plate assembly from the bumper.	N/A
3	Slide the billet into the bumper opening with the brackets on top. The brackets need to rest above the top opening and aligned with the factory holes.	N/A
4	Secure billet grille using the nuts from the back side of the OEM grille shell.	N/A
5	Make sure the billet grille is centered and tighten the fasteners. but do not over-tighten.	N/A
6	Reinstall the black plastic cover which was removed in step 2.	N/A
7	Installation completed!!!	N/A

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!