



PATENT PRODUCT


Grille Installation Instruction

Rev. 180401

Part#	GR20FED41C/J	Application	For 2003-2007 Scion XB
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	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Parts List	1	Billet Grille	2	Stainless steel	3	Keyslot Studs	10	6-32×2"
	2	Mounting Clips	10		4	Kepr Nuts	10	6-32

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.	N/A
3	Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.	N/A
4	Secure billet grille using the mounting clip and nuts from the back side of the OEM grille shell.	N/A
5	Make sure the billet grille is centered and tighten the fasteners but do not over-tighten.	N/A
6	Reinstall the black plastic cover which was removed in step 2.	N/A
7	Installation completed!!!	N/A

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!