



PATENT PRODUCT


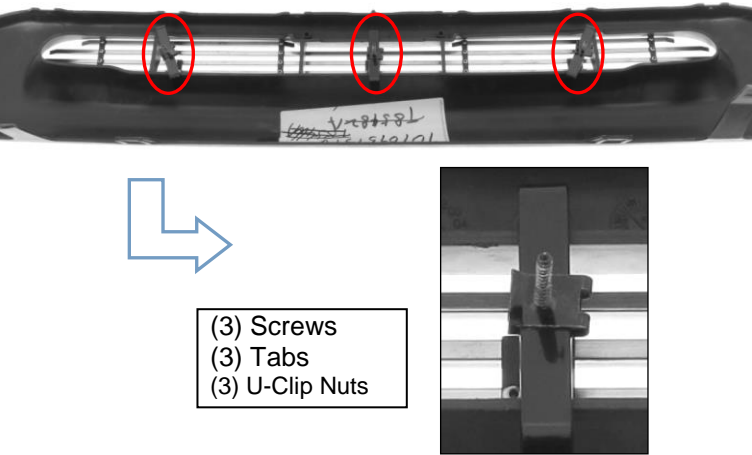
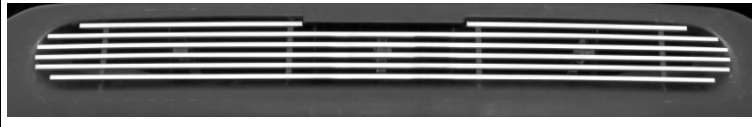
Grille Installation Instruction

Rev. 190301

| | | | |
|--------------|----------------|--------------------|--|
| Part# | GR20FED38C/S/J | Application | For 2001-2004 Toyota Tacoma Lower Bumper 2WD, Not for Prerunner |
|--------------|----------------|--------------------|--|

| | Item | Part Name | QTY | Description | Item | Part Name | QTY | Description |
|-------------------|------|---------------|-----|-----------------|------|-----------|-----|-------------|
| Parts List | 1 | Billet Grille | 1 | Stainless steel | 3 | Tabs | 3 | |
| | 2 | U-Clip Nuts | 3 | 8# | 4 | Screws | 3 | 8# x2.5" |

Install Notes: Overlay Replacement Drill Cut

| Step | Description | illustration |
|------|---|---|
| 1 | Identify the grille & hardware with parts list. |  |
| 2 | Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation. | |
| 3 | Center the billet grille into the opening of the factory grille shell. Place the screw to the holes on front of the grille. Be sure the screws are through the OEM grille shell. | |
| 4 | Secure billet grille using the tabs and U-Clip nuts from the back side of the OEM grille shell. |  <div style="border: 1px solid black; padding: 5px; width: fit-content; margin: 10px auto;"> <p>(3) Screws (3) Tabs (3) U-Clip Nuts</p> </div> |
| 5 | Make sure the grille is centered and tighten the fasteners. But not over-tighten. | |
| 6 | Reinstall the black plastic cover which was removed in step 2. | |
| 7 | Installation completed!!! |  |

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!