



# PATENT PRODUCT

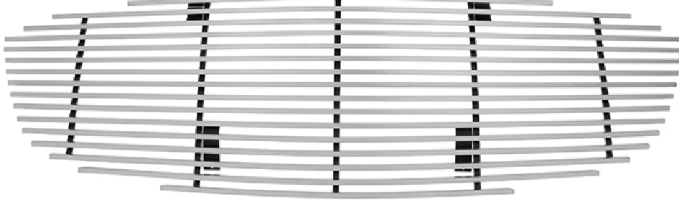
## Grille Installation Instruction

Rev. 190701

<b>Part#</b>	GR19HFD90 C/S/J	<b>Application</b>	<b>For 2006-2009 Buick Lucerne <b>Not for Super Model</b></b>
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	6	Powder Coated Hook Brackets	2	
	2	Speed Clips	2		7	Powder Coated Brackets	2	
	3	Screws	2		8	Bolt	2	6-32 1.5"
	4	K-lock Nuts	2	10#	9	Allen Bolts	2	10#X1"
	5	K-lock Nuts	2	6-32				

**Install Notes:** Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the factory grille shell.	
3	Install the fully threaded studs into the threaded tabs on the lower backside of the billet grille.	
4	Using the Allen head bolts loosely attach the short end of the powder coated bracket to the tabs on the billet grille. The long end will be higher than the short end when installed correctly.	
5	Center the billet grille into the factory grille shell opening.	
6	Place the powder coated hook brackets over the fully threaded studs with the end of the bracket hooked around the lip surrounding the opening and hold in place using the k-lock nuts.	
7	Making sure that the billet grille is centered to your liking line the upper powder coated brackets with the front support of the vehicle and mark and drill the mounting holes.	
8	Attach the upper powder coated brackets to the vehicle using the supplied speed clips and screws.	
9	Re-center the billet grille to your liking and secure all hardware.	
10	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.  
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.  
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!