



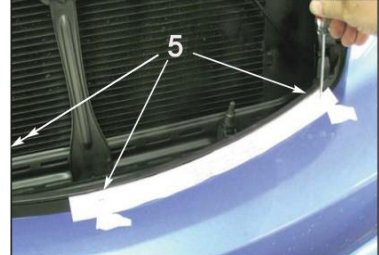


Part#	GR18GFI04T	Application	2006-2010 Chrysler PT Cruiser Main Upper
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Parts List	Item	QTY	Part Name	Description	Item	QTY	Part Name	Description
	1	1	Mesh Grille	Stainless steel	4	2	Lock washer	/
	2	2	Bracket	/	5	2	Flat Washer	6.4×18×1.6
	3	2	Hex Bolts	M6×20	6	/	/	/

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Open the hood and remove the four 10mm factory bolts, two each side at the top corner of the grille. Use a grease pencil to mark the bottom edge of the grill (see dashed line).	
2	Once the top bolts are removed, push down on the sides of the factory grille where it aligns with the front fenders to release the side retaining clips.	
3	Pull the grille towards you slightly to clear the side retainers and lift the grille straight up to remove.	
4	Use masking tape to tape up the edges of the fender and 1/4" inside the edge of the grille opening flat or semi-gloss black prior to mesh or grille installation.	
5	Cut out, align and tape the supplied hole location template onto the bumper cover, making sure you slide the template as far back as it will go. Use an awl or similar pointed tool to mark the hole location onto the bumper cover. Remove the template, flip the template over and mark the hole on the opposite side.	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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6	Use a 1/8"(1.25") drill bit to drill the marks made in the previous step, then use the drill bit to connect the holes, making a mounting "slots" for slight left to right adjustments.		
7	Use a small piece of masking tape to hold the supplied 1/6" alignment shims over the upper mounting holes (where shown). The tape will keep the shims in place during upper mesh grille alignment.		
8	Align the upper grille into place, making sure the mounting pins across the bottom of the mesh grille fit into the slots drilled in the bumper cover.		
9	Install the supplied flat washers, lock washer and M6x20 metric bolts and hand tighten.		
10	Close the hood and check for alignment between the hood and the top of mesh frame .If the grille is properly aligned,remove the tape securing the shims and tighten the bolts.		
11	Installation completed!!!	N/A	

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