

PATENT PRODUCT Grille Installation Instruction

Rev. 190401

	PARTS SPECIALIST I	vc. <u>===</u>	<u> </u>		anatic		Struction		Rev. 190401	
Part#	GR1	6HEH06C/S/J	Application F		For 20	004-20				
	Item	Part Name	QTY	Descri	iption	Item	Part Name	QTY	Description	
Parts Lis	st 1	Billet Grille	2	Stainless	s steel	3	Bolts	4	6-32 ×2"	
	2	2 U-Nuts 4 6#		6#		4	J Hooks	4		
Install Notes: Overlay $oxedow{ imes}$ Replacement $oxedow{ imes}$ Drill $oxedow{ imes}$ Cut $oxedow{ imes}$										
Step	Description					illustration				
1 1	Identify the grille & hardware with parts list.									
2 t	Open the hood and remove the bolts along the top of the bumper cover. Remove the plastic fasteners along the top. Pull the bumper cover forward and remove the metal clips retaining the honeycomb inserts on top (1).Pull the inserts forward (2) and remove the clip on the bottom .									
3 I	Hold the billet insert up to the opening of the factory shell, and make sure that it is centered in the grille shell.									
4 k	 a. Slide the U-nuts onto the J hooks. Center each of the inserts and fasten using the J hook assembly(3). Make sure the installation is correct, as shown right Fig. b. Place screws through the welded aluminum tabs on the grille, and attach a J hook on backside of factory grille. c. Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten. 									
1				2			3			
5 I	Re-install	the fasteners securing	g the bun	nper cove	r to the v	ehicle.				
6	Installation	n completed!!!								

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!