



Grille Installation Instruction

Part#	GR14HGH16J	Application	For 2004-2007 Nissan Armada /2004-2007 Nissan Titan
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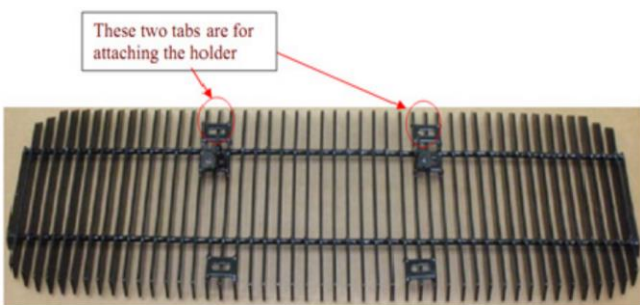
Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	2	Stainless steel	8	Machine Screws	2	6-32×2"
	2	Nuts	6	1/4-20	9	Lock Nuts & Washers	2	6-32
	3	Washers	6		10	angle C Brackets	2	2"
	4	Bolts	6	1/4-20×3/4"	11	L Extension Brackets	2	4.5"
	5	L Shape Tabs	4		12	Truss Head Tapping Screws	8	8×5/8"
	6	U-Clip Nuts	8	8#	13	Lock Nuts	2	10-24
	7	Truss Head Screws	2	10-24×2"				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Start with the upper piece. This billet grille is the replacement of factory grille shell. You should remove the factory grille shell. Use a small slotted screwdriver to remove the plastic clips that secure the shell in place. Once the grille is removed, test fit the billet into the opening, attach the two C brackets aligned with upper factory mounting holes in the core support; use the 1/4-20 bolts, nuts and washers. It is necessary to slightly bend the brackets by hand so they align correctly.	
3	If the vehicle is equipped with a chrome bumper, the lower mounting tabs will align with two holes on top of the bumper. Use two bolts, washers and nuts to secure the lower mounts mounting tabs. The remaining L brackets are not needed. Install a u-nut on the upper C bracket. Now attach the upper mounting tabs using the M4 screws, nuts and washers.	
4	If the vehicle is equipped with a painted bumper, attach the longer end of the 4"extension brackets to the lower mounting tabs. The short 1"ends of the brackets align with factory holes in the core support. Use the remaining hardware to secure the extension brackets to the core support. Install a u-nut on the upper C bracket. Now attach the upper mounting tabs using the M4 screws, nuts and washers.	
5	Move on to the lower piece. Remove the plastic bumper shroud from the bumper. Place the U-Clips on the short leg of the supplied hardware.	
6	Attach the short leg of the L shape tabs to the grille, using the #8 screws.	
7	Center the billet/SS. grille in the plastic shroud with the polished surface flush with the face of the shroud.	
8	Mark the location of the 4 slots in the long leg of the brackets on the plastic shroud. And the drill 1/8hole in each of the marked location.	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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9	Place the U-Clips over the (4) holes just drilled, and attach the grille assembly to the plastic shroud with the supplied #8 screws.		
10	If your vehicle is equipped with a license plate holder perform the following 3 steps, otherwise skip to 9.		
11	At each corner drill a 3/16" hole 1 3/4" from the outside top edges and 3/8" down from the top edges.		
12	Using a saw, remove the (2) raised bosses on the back of the holder.		
13	using the tab at the between of product and license plate holder		
14	Remove the (4) screws holding the billet grille to the brackets. And attach the holder using the supplied #10X2"bolts and nuts thru the bottom most tabs on the billet grille.as shown in P5.		
15	Re-install the plastic shroud into the bumper. Re-attach the grille to the brackets on the shroud.		
16	Tighten all of the hardware. Slowly close the hood and check the clearance between the hood and billet insert. If the clearance is too tight, loosen the hardware and tighten the hardware.		
17	Installation is now complete.		

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