



# PATENT PRODUCT

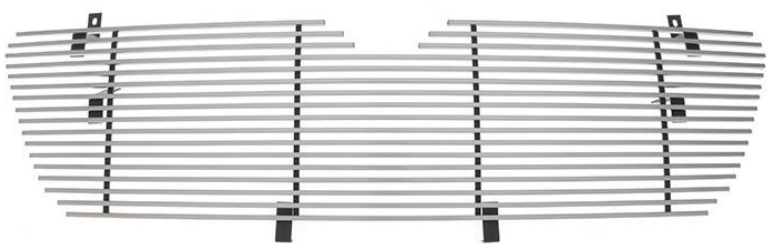

## Grille Installation Instruction

Rev. 180601

|              |              |                    |                                 |  |  |
|--------------|--------------|--------------------|---------------------------------|--|--|
| <b>Part#</b> | GR12HEJ17C/J | <b>Application</b> | For 2003-2006 Lincoln Navigator |  |  |
|--------------|--------------|--------------------|---------------------------------|--|--|

| <b>Parts List</b> | Item | Part Name     | QTY | Description     | Item | Part Name                   | QTY | Description   |
|-------------------|------|---------------|-----|-----------------|------|-----------------------------|-----|---------------|
|                   | 1    | Billet Grille | 1   | Stainless steel | 5    | Replacement Brackets        | 2   |               |
|                   | 2    | U-Clip Nuts   | 4   | 8#              | 6    | Truss Socket Tapping Screws | 4   | 8×1"          |
|                   | 3    | Washers       | 5   | 1/4"            | 7    | Hex Bolts                   | 5   | 1/4" -20×3/4" |
|                   | 4    | Nuts          | 5   | 1/4" -20        |      |                             |     |               |

**Install Notes:** Overlay  Replacement  Drill  Cut

| <b>Step</b> | <b>Description</b>  | <b>illustration</b>   |
|-------------|---|---|
| 1           | Identify the grille & hardware with parts list.   |   |
| 2           | Open the hood of the vehicle.   |   |
| 3           | Remove the bolts that secure the grille shell to the hood. (Fig 1 )<br>Remove the four bolts on the hood underside that secure grille shell to hood. (Fig 2)<br>Remove the grille shell from vehicle. (Fig 3) |   |
|             |   |  |
| 4           | Remove the threaded mounting studs from the back side of the grille shell. (Fig 4)  |   |
| 5           | Using a flat screwdriver press the plastic retainer tab in order to release grille center from chrome grille shell. (Fig 5)   |   |
| 6           | Separate the back portion of the grille shell from the front section as shown. (Fig 6)  |   |

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

|       |              |             |                                 |
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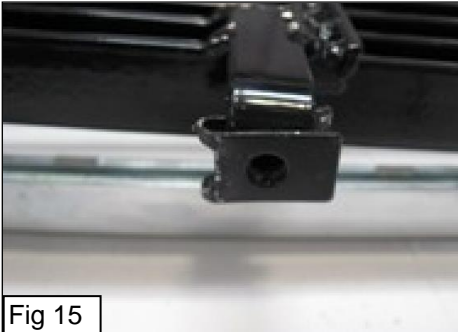




- |   |   |
|---|---|
| 7 | Cut the plastic chrome clip tabs off the grille shell. (Fig 7)                  |
| 8 | Sand smooth the area where you cut the tabs off at. (Fig 8)                     |
| 9 | A view of the grille shell with plastic tabs removed from the backside. (Fig 9) |



- |    |   |
|----|---|
| 10 | Place the grille into the grille shell from the backside as shown. (Fig 10)                   |
| 11 | Place the threaded grille studs removed in the earlier step into the grille. (Fig 11)         |
| 12 | Mark the lower angle bracket center hole onto the grille shell using a sharp scribe. (Fig 12) |



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|--|---|--|---------------------------------|
| 13   | Drill hole into grille shell for the lower angle bracket screws. (Fig 13)   |  |                                 |
| 14   | Place the "U" nut onto the lower angle bracket. (Fig 14 & Fig 15)   |  |                                 |
| <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  <p>Fig 13</p> </div> <div style="text-align: center;">  <p>Fig 14</p> </div> <div style="text-align: center;">  <p>Fig 15</p> </div> </div>        |   |  |                                 |
| 15   | Place screw into drill hole. (Fig 16)   |  |                                 |
| 16   | Mount the reinforcement bracket onto the grille from the backside at the welded tab location as shown. (Fig 17)                 |  |                                 |
| 17   | A view of the reinforcement bracket mounted to the grille tab. (Fig 18)   |  |                                 |
| <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  <p>Fig 16</p> </div> <div style="text-align: center;">  <p>Fig 17</p> </div> <div style="text-align: center;">  <p>Fig 18</p> </div> </div> |   |  |                                 |
| 18   | Place the shell with the billet grille back onto the vehicle, and secure using the factory hardware. Tighten down all hardware. |  |                                 |
| 19   | Installation completed!!!   |  |                                 |

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