

PATENT PRODUCT Grille Installation Instruction

Rev. 190101

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Part#		GR12FFE44C/S/J			Application		For 2003-2006 Lincoln Navigator				
Parts List		Item Part Name		t Name	QTY Descri		ription	Item	Part Name	QTY	Description
		1	Mesh	Grille	1 Stainless		s Steel	3	Screws	8	6# X 1.5"
		2	Metal	Brackets	8			4	Lock Nuts	8	6#
Install Notes: Overlay $\boxed{\hspace{0.1cm}}^{\hspace{0.1cm}}$ Replacement $\boxed{\hspace{0.1cm}}^{\hspace{0.1cm}}$ Drill $\boxed{\hspace{0.1cm}}^{\hspace{0.1cm}}$ Cut $\boxed{\hspace{0.1cm}}^{\hspace{0.1cm}}$											
Step		Description				illustration					
1	Identify the grille & hardware with parts list.										
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.										
3	Position billet grille over factory opening (Fig 1). NOTE: During shipping product might loose its convex shape. In order a get a proper fit; product might need to be re-shaped slightly by bending it to its convex shape.										
Fig 1 Fig 2 Metal Brackets Lock Nuts Fig 3											
4	Engage the Brackets (from the back) to vertical bars of the factory grille. Line it up with the mounting holes on the billet grille. Insert screws (from the front) through billet grille holes and the bracket holes. Attach lock nuts; do not tighten at this time. (Fig 2&3)										
5	Repeat step three for the rest of the Brackets.										
6	Once all hardware is loosely attached, center billet grille and fully tighten screws at the same rate.										
7	Reinstall the black plastic cover which was removed in step 2.										
8	Installation completed!!!										

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!