

10

## Grille Installation Instruction

Rev. 131101

Part#   GR07LFE22H   Application   2007-2010 GMC Sierra 2500 3500 Main Upper													
	Ite	m	Part Name		QTY	Des	Ite	em	Part Name	QTY	Description		
Parts Li	1	1	Mesh Gri	le 1		Stainless steel			4	L Brackets A	2	1	
Parts Li	2	2	Lock Nut		34	10-24			5	L Brackets B	10	1	
	3	3	Bolt		17 10-24×1/		1/2"		6	Brackets C	5	1	
Install N	otes: (	Ove	erlay \( \square		Replac	ement	t $\times$ Drill $\sqrt{}$ Cut $\times$						
Step		Description						illustration					
1	Identify the grille & hardware with parts list.												
2	Pop hood, remove plastic shroud at the top and set fasteners aside.												
3	Optional: Using factory instructions,remove the entire front grille shell.												
4	Attach the L Brackets A to the screws on the two corner of the grille, secure them with lock nuts.												
5	Attach the Brackets C to the screws on the top of the grille, secure them with lock nuts.												
6	Attach the L Brackets B to the screws on the other side of the grille, secure them with lock nuts.												
7	Position the grille onto grille shell cavity.												
8	Mark locations for drilling on the shell through the holes of L brackets. Then drill holes on those locations.												
9	Attach the grille to the shell by inserting the screws through the tabs of L brackets and holes on the shell;secure them with lock nuts provided.												

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

Reinstall the plastic shroud with the fasteners removed in step2.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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11	Installation completed	d!!!	

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