

## Grille Installation Instruction

Rev. 190101

Part#	GR07LFD95H			Application 2500			00 HD /200	007-2013 GMC Sierra 1500 /2007-2010 GMC Sierra HD /2007-2010 GMC Sierra 3500 HD /2007-2013 GMC a 1500 Denali				
		ltem	Part Name		QTY	Description		ltem	Part Name	QTY	Description	
Parts Li	st	1	Mesh Grille		1	Stainless steel		4	Flat Washers	8	/	
	-	2 3	Stud Lock Nut		6 8	6-32×2 6-32	1/2″	5 6	Machine Screws Fender Washers	2	6-32×2 "	
								0		2	1	
Install Notes: Overlay V Replacement Drill V Cut V												
Step	Description							illustration				
1	Identify the grille & hardware with parts list.											
2	Use a screw driver to remove the license plate. The factory license plate mount is held to the bumper air dam by four aluminum rivets. Drill the rivets out with 3/16"drill. Remove and retain to re-install the license plate. Use a 19mm (or 3/4") socket to remove the factory tow hooks.											
3	Test fit the grille into the bumper opening. Thread a stud in each nut welded to the grille. Use these as a guide to mark the holes onto the air dam. Drill 3/16"holes at each mark. Re-center the grille; from behind the air dam, secure each screw using the smaller washers and nuts.											
4	The factory license plate mount can be modified to mount on the bumper billet. A portion of the license plate mount must be trimmed to re-install. As shown; apply a strip of masking tape to draw a line on each end (1). Use a die grinder to remove the excess material from the license plate mount (2). The last picture shows a profile view of the license mount after your cuts (3). Center the upper mounting holes on the plate mount to the factory holes in the air dam. Install the 2"machine screws and fender washers into the upper mounting holes; secure the screws from behind the air dam using the remaining washers and nuts.											
5	Mal	Make sure the grille is centered and tighten the fasteners.										
6	Installation completed!!!											

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!