

Grille Installation Instruction

Part#	G	GR07LFD75H		Application		n 1	2007-2013	007-2013 GMC Sierra 1500 New Body Style Main Upper							
		Item	Item Part Na		QTY	D	escription	ription		Pa	art Name	QTY	,	Description	
Parts L	ict	1	Mesh Grill	е	1	Stain	less steel		4	90°	L Bracket	4	/		
Fails L	.151	2	Lock Nut		30	10-24	ŀ		5	70°	L Bracket	11	/		
	3 Bolt		Bolt		15 10-24× 1		× 1/2"		6	1		1	/		
Install I	es: O	verlay 🔽	/	Repla	ceme	ent 🗵	0)rill	\checkmark	Cut	×				
Step	Description							illustration							
1	Identify the grille & hardware with parts list.														
2	Pop	o hood,	remove pla	stic sh	roud at f	the top	and set fast	ene	rs aside	9.					
3	Optional: Using factory instructions, remove the entire front grille shell.														
4	Attach the 90° L brackets to the screws on the left and right side of the grille, secure them with lock nuts.														
5	Attach the 70 $^{\circ}$ L brackets to the screws on the other of the grille, secure them with lock nuts.														
6	Position the grille onto grille shell cavity.														
7	Mark locations for drilling on the shell through the holes of L brackets. Then drill holes on those locations.														
8	Attach the grille to the shell by inserting the screws through the tabs of L brackets and holes on the shell;secure them with lock nuts provided.														
9	Reinstall the plastic shroud with the fasteners removed in step2.														
10	Inst	allation	completed!	!!				•	• • •		• • • •				

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!