

PATENT PRODUCT Grille Installation Instruction

Rev. 190201

Part#	GR07F C/	IFC28 S/J	Applica	ition	For 2	2015-20	19 GN	IC Yukon / Yuk	ton De	enali
	Item	Part I	Name	QTY	Desc	ription	Item	Part Name	QTY	Description
Parts Lis	1	Billet Grille	;	1	Stainless steel		4	Screws	4	#8 x 3/4 ″
	2	Screws	4	#10 x 1 ″		5	Flat Nuts	4	#8	
	3	Flat Nuts		4	#10		6	Nylon Clips	2	
Install N	otes: O	verlay 🕞	Rej	placem	ent $$	Dri	√	Cut √		
Step		Des	cription					illustration		
1	ldentify list.	the grille o	& hardwa	re with	parts					
2	securing	•	c radiator s	shroud t				p hood and remove t all clips have been rer	-	
3		our 10mm s support. (F		l ratche	t remove	the six (6) 10mm	bolts securing the up	per grill	e assembly to the
4	the inne		er and fen	der. Tu	rning the			mm bolts securing the allow with additional		
Fig 1				Fig						
5	Two in tl	ne center a	and three (3) on ea	ach side.			ing the bottom of the r wiring harness to the	-	
6	grille ass	sembly. Dis sis. Finally	sconnect t	he fog li	ight wirin	g harness	, then re	top of the assembly t emove the two (2) 10r he two lower tabs see	mm sec	uring the bumper to
7	clip. Rep With the assembl	beat on opp	oosite side assistant. m the fron	The fro t of the	ont bump vehicle.	er can no	w be ren	detach the end of the noved by pulling the e ig 6)	-	-
The	instructio	on here is fo	or vour refe	erence o	nly. You	may need	to bend	the billet grille bars or	tabs a li	ittle bit to

adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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Fig 4		Fig 5							
8	Remove the plastic r Discard clips. (Fig 7)	ivet located on the c	orners of the grille assembly securing it to the bumpe	er.					
9	Using a pair of pliers detach the 14 tabs that secure the grille assembly to the factory bumper. Detach the factory wiring harness clipped to the bumper/ grille assembly. Separate the grille assembly from the bumper. (Fig 8)								
10	Place the grille assembly face down. Trace a line along the edge of the inner grille assembly as shown. (Fig 9) Using a cutting wheel or saw carefully cut along the line traced (Fig 9A). Remove and discard inner grille assembly.								
Fig 7 Image: Fig 9 11									
11	of the factory grille shell. Drill a 3/16 hole into the factory grille shell using the mounting hole as a pilot hole. Use locking pliers to keep the tab secured to the grille as you drill. (Fig 10)								
12	Secure the (8)screws to the grille assembly with the included screws and flat nuts. The top four (4) use the smaller #8 screws and flat nuts. The lower four (4) use the larger #10 screws and flat nuts. (Fig 11)								
13	Make sure the billet grille is centered and tighten the fasteners.								
14	Reinstall the plastic shroud with the fasteners removed in Step 2.								
			-						

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