



PATENT PRODUCT

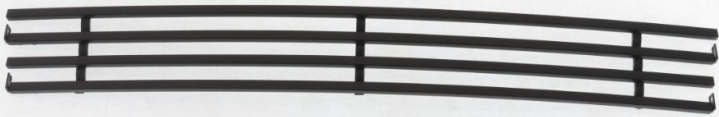
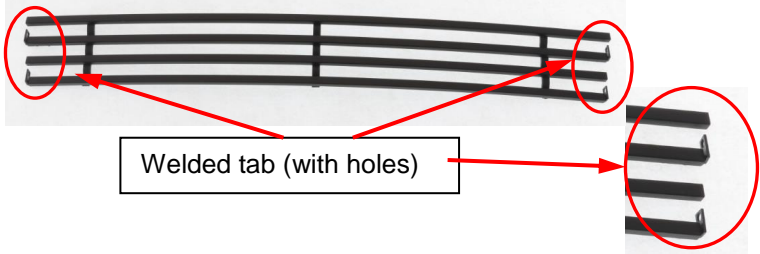

Grille Installation Instruction

Rev. 190501

Part#	GR07HED73 C/J/S	For 2007-2007 GMC Sierra 1500 /1500 HD /2500HD3500/ Classic Style/ 2003-2006 GMC Sierra 1500/1500 HD / 2500 HD /3500/ 2003-2004 GMC Sierra 2500
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	2	Screw	4	8#x1"

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the black plastic cover (at the bottom of OEM front panel) from vehicle. This will allow access to the rear of the front bumper opening. (If present, remove the license plate too)	
3	Center the billet insert in bumper opening. Note the tabs welded to each end of the billet insert. Mark and drill 1/16"holes onto the front bumper cover according to the holes location on the welded tab.	
4	Align the insert to the holes drilled on the front bumper cover. Secure the insert to the front bumper using the screws provided.	
5	Reinstall the black plastic cover which was removed on step 2. (If present, reinstall the license plate too)	
6	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!