



# PATENT PRODUCT


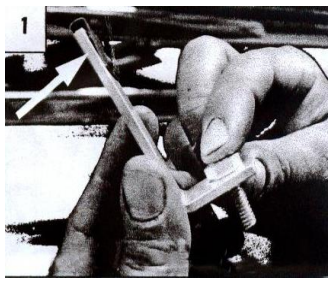
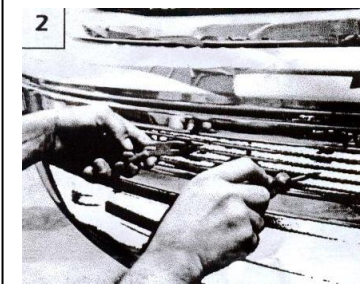
## Grille Installation Instruction

Rev. 190601

<b>Part#</b>	GR07FFE70 C/J/S	<i>Application</i>	<b>For 2007-2013 GMC Sierra 1500 /2007-2010 GMC Sierra 2500 HD /2007-2010 GMC Sierra 3500 HD /2007-2013 GMC Sierra 1500 Denali</b>
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<b>Parts List</b>	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	5	Lock Washers	2	1/4"
	2	L Brackets	2		6	Screws (#6 Head)	2	#8×1 1/4"
	3	Bolts	2	1/4-20	7	Nuts	2	1/4"
	4	Flat Washers	2	1/4"	8	U- Nuts	2	8#

**Install Notes:** Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.	
3	From under side of vehicle; remove the four push in plastic fasteners holding the splash guard. Next remove the (2) plastic fasteners and the plastic sleeves between the holes you will use to mount your new bracket. Install a #8 U-Nut onto the smaller hole in the 'L' brackets (1-arrow). Insert a 1/4-20 bolt through the other end of the L brackets. Install the brackets in the factory holes (aligned with the mounting holes on the billet. From under the vehicle; install a 1/4" flat washer, lock washer and 1/4-20 nut on each bolt (do not tighten hardware at this time).	<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  <p>1</p> </div> <div style="text-align: center;">  <p>2</p> </div> </div>
4	Secure billet grille using the bolts and washers from the back side of the OEM grille shell.	
5	Make sure the billet grille is centered and tighten the fasteners.	
6	Reinstall the black plastic cover which was removed in step 2.	
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!