

## Grille Installation Instruction

Rev. 180701

Part#	GR07DEA45S	Application	For 2001-2009 GMC Envoy
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		Item	Part Nam	ie QTY	Descriptio	n	Item	Part Name	QTY	Description		
Parts L	ist	1	Mesh Grille	1	Stainless steel	I	4	Bolts	4	8 -32×2"		
i uito L		2	K-Lock Nuts	4	8-32		5	Flange Brackets	4			
		3	3 Wrench									
Install Notes: Overlay $\boxed{\hspace{1em}}$ Replacement $\boxed{\hspace{1em}}$ Drill $\boxed{\hspace{1em}}$ Cut $\boxed{\hspace{1em}}$												
Step	Description					illustration						
1	Identify the grille & hardware with parts list.											
2	Optional (for vehicles with black plastic cover under hood), pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and re-attach after installation.											
3	Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.											
4	Place one bolt through each of the holes on the grille. From the rear, place a flange bracket on each bolt. Now thread a nut on each bolt. Then use the wrench to thread a bolt on the grille.											
5	Ма	Make sure the billet grille is centered and tighten the fasteners. But do not over-tighten.										
6	Reinstall the black plastic cover which was removed in step 2.											
7	Installation completed!!!											

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!