




Part#	GR07CEI73K	Application	For 2014-2015 GMC Sierra 1500					
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1	Stainless steel	3	Flange brackets(small)	2	/
2	L bracket	2	/	4	Flange brackets	3	2 1/2" x70°	

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	You may need to remove the black plastic cover (at the bottom of OEM front bumper) from vehicle. This will allow access to the rear of the grille shell.	
3	Start of by removing the twelve plastic pop clips along the top of the radiator cover using flat screw driver(Fig 1). Remove the plastic radiator cover(Fig 2). Remove the four 10mm bolts located along the top of the factory grill(Fig 3). From underneath the vehicle remove four 10mm bolts from the bottom backside of the factory grille, two are located in the middle area and two are located underneath each headlamp(Fig 4-7). Pull the sides of the plastic bumper top pad outward and pull the forward and carefully remove the bumper top pad(Fig8 &Fig 9)	
4	Remove the four 10mm bolts from along the bottom of the factory grill shell.(Fig 10). Pull up on the plastic plate along the top of the factory grille while pulling forward (Fig 11). Remove the factory grill from the vehicle . Separate the front and back halves of the factory grill(Fig12&Fig13&Fig14)	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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5	<p>Take the black plastic back section of the factory grill, you will need to cut out the center section. On the backside of the plastic use a cutting wheel and grinder to cut along the ridge around the opening highlighted white. Smooth the cut edge with the grinding wheel. The cut black section should look like as shown.</p>		
6	<p>Take the three 2 1/2" x70 degree ext flange brackets from the parts bag and install them onto the three tabs along the top of the mesh grille.</p>		
7	<p>Make sure the billet grille is centered and tighten the fasteners.</p>		
8	<p>Reinstall the plastic shroud with the fasteners removed in Step 4.</p>		
9	<p>Installation completed!!!</p>	<p>N/A</p>	

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