





Grille Installation Instruction

Rev. 150114


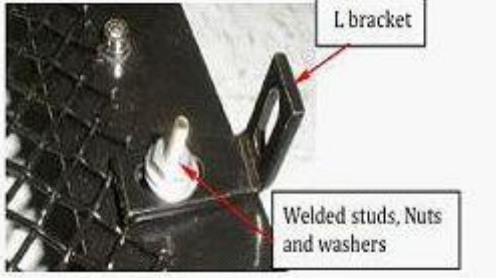


Part#	GR06LFH28H	Application	2011-2015 Ford F-250/350 Super Duty
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arts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1	Stainless steel	4	Philips Screws	22	
	2	L Brackets	22	(large leg, large foot 90°)	5	Flange Nuts	22	
	3	Flat Washer	44		6	Lock Nuts	22	


Install Notes: Overlay Replacement Drill Cut

Step	Description	Illustration
1	Identify the grille & hardware with parts list.	N/A
2	Remove factory grille from truck. Most owner manuals will have step by step instructions on how to remove the grille. Keep OE fasteners to re-use when installing after completion installation of mesh grille.	N/A
3	With grille removed mask off the outside frame of grille. This will protect the chrome while cutting out the inner grille.	
4	With an adequate cutting tool, cut center of grille out. Begin at one corner and work your way around. It may be necessary to do some cutting from the backside also	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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5		After the center of grille is cut out, clean up any sharp edges. Try to clean cuts as close as possible to outer shell of grille	
6		Attach all 90 degree "L" brackets to grille with included flange nuts.	
7		Set the Grille on the chrome shell. Starting on driver or passenger side, mark where the brackets line up with chrome shell. (Make sure grille is centered before marking the locations of the brackets)	N/A
8		After all the hole locations have been marked, use a center punch before drilling. Now drill out holes.	
9		The inner black plastic shell may need to be removed/cut to install the nut onto to the Philips screws	

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9	Loosely attach all "L" brackets to OE grille with included nuts and washers		
10	As long as all the "L" brackets and Grille are attached to the chrome shell, begin tightening all nuts. Now install complete grille assembly back on truck using previously removed OE hardware. Installation is complete		N/A

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