

Grille Installation Instruction

Rev. 130701

Part#	GR06LEC49H		Application		n	2007-2013 Ford Expedition Main Upper							
		ltem	Part Na	me	QTY		Description		Item	Part Name	QTY	Description	
Parts Li	et	1	Mesh Grill	е	1	Stainless st		el	4	L Bracket 100°	6	1	
	31	2	Bolt		15	10-24×1/2"			5	L Bracket 90°	4	1	
		3 Flange Nu		ıt	t 30		4		6	L Bracket 65°	5	1	
Install Notes: Overlay \checkmark Replacement \times Drill \checkmark Cut \times													
Step	Description							illustration					
1	Identify the grille & hardware with parts list.												
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.												
3	Optional:Using factory instruction, remove the entire front grille shell .												
4	Secure the L Brackets to the bolts which were weld on the rear of the grille with flange nuts.												
5	Attach the six 100° L Brackets to the bolts on the top of the grille, secure them with flange nuts.												
6	Atta	Attach the five 65° L Brackets to the bolts on the bottom of the grille, secure them with flange nuts.											
7	Atta	Attach the four 90° L Brackets to the other bolts on the bottom of the grille, secure them with flange nuts.											
8	Pos	ition the	e grille ontc	o grille	shell cav	vity.							
9	Mark locations for drilling on the shell through the holes of L Brackets. Then drill holes on those locations.												
10	Attach the Grille to the shell by inserting the bolts through the tabs of L Brackets and holes on the shell;secure them with flange nuts provided.										• • • • • • • • • • • • • • • • • • •		
11	Rei	Reinstall the black plastic cover which was removed in step 2.											
12	Inst	Installation completed!!!											
Th	a inc	truction	n hara is fo		r referer		ly Vou	may need	to bend	the hillet grille h	ars or to	abs a little hit	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

View other car and truck custom grilles made by APG on our website.