



Part#	GR06LEA71H	Application	2008-2010 Ford F-250/350 Super Duty
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arts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	3pcs	Stainless steel	5	L Brackets D	4	(115°)
	2	L Brackets A	8	(large leg, large foot 90°)	6	Phillips Screws	22	10-24x 1/2"
	3	L Brackets B	6	(large leg, small foot 90°)	7	Lock Nuts	44	10-24
4	L Brackets C	4	(short leg, short foot 90°)					

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Carefully remove the OEM grille shell from the vehicle by removing plastic shroud at the top and set fasteners aside	N/A
3	Tape the front side of the OEM grille shell to help prevent scratches. Set grille on clean surface	N/A
4	Optional: Using factory instructions, remove the entire front grille shell (as pictured in all Figures).	N/A
5	Attach the L Brackets A to the screws on the top & bottom of the big grille, secure them with lock nuts	N/A
6	Attach the L Brackets B to the other screws of the big grille, secure them with lock nuts.	N/A
7	Attach the L Brackets C to the screws on the corner of the each small grille, secure them with lock nuts	N/A
8	Attach the L Brackets D to the other screws of the each small grille, secure them with lock nuts	N/A
9	Position the Grille onto grille shell cavity	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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10	Mark locations for drilling on the shell through the holes of L Brackets. Then drill holes on those locations.	N/A	
11	Attach the Grille to the shell by inserting the screws through the tabs of L Brackets and holes on the shell, secure them with Lock Nuts provided		
12	Rear view of vehicle's shell; Grills attached with Metal Brackets and Lock Nuts		
13	Reinstall the plastic shroud with the fasteners removed	N/A	

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