










PATENT PRODUCT

Grille Installation Instruction

Part#	GR06HEJ99 C/S/J	Application	For 1999-2004 Ford Excursion 1 PC Cover 3 Holes/1999-2004 Ford F-250 1 PC Cover 3 Holes/1999-2004 Ford F-350 1 PC Cover 3 Holes/1999-2004 Ford F-450 1 PC Cover 3 Holes/1999-2004 Ford F-550 1 PC Cover 3 Holes
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	3	Flat Nuts	5	10#
	2	Truss Head Tapping Screws	5	10×3/4"				

Install Notes: Overlay	×	Replacement	√	Drill	√	Cut	√
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Step	Instruction	Photo	Note
1	Remove factory grille shell from truck. Place grille shell on blanket to help protect from scratching or damaging chrome finish. Note accent line on grille shown in Use a scoring blade and score line as shown (Figure 1) to eliminate chrome peeling.	 Figure 1	
2	① Using a cutting tool (die grinder, air saw, razor knife, saber saw) carefully cut out the three center sections. See Figure 2.	 Figure 2	Cut only the argent (gray colored) portion of grille.
	② <u>You may also cut out the grille shell for one full opening.</u> See Figure 3.	 Figure 3	
	③ Smooth out the cut surface with a flat file a grinding tool. See Figure 4 – 7. <u>You must leave the tabs shown in figure 5 & 9 in order to install the billet grille.</u>	<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  Figure 4 </div> <div style="text-align: center;">  Figure 5 </div> </div> <div style="text-align: center; margin-top: 10px;">  Figure 6 </div> <div style="text-align: center; margin-top: 10px;">  Figure 7 </div>	





The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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Step	Instruction	Photo	Note
3	Place the billet grille into the grille shell, center the grille for proper fitment. You may need to bend a slight radius into the billet grille. To do this, face the billet grille away from you. Next place your hands around the billet grille with your thumbs in the U-Channel push the forward.	N/A	
4	Once the grille is adjusted for the best fitment, place the grille back into the grille shell. Mark and drill the four lower mounting points of the grille, securing the two outside brackets first. See Figure 7 and 8.	 Figure 8	
		 <div style="border: 1px solid red; padding: 2px; display: inline-block; color: red;">Tab on shell</div> Figure 9	
5	Next, push down on the billet grille until it sits flush into the grille shell, then mark and drill your two upper mounting points. You will need to use a very short screw driver to fit between the grille and the grille shell	N/A	Installation is now complete!
	 3 Openings	 Full Opening	

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