




Grille Installation Instruction

Part#	GR06HEJ9 8C	<i>Application</i>	For 1999-2004 Ford F-250/F-350/F-450/ F-550 Super Duty /2000-2004 Ford Excursion
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	4	Truss Head Tapping Screws	2	10×3/4"
	2	U-Clip Nuts	2	10#	5	L Shape Tabs	2	
	3	U-Clip Nuts	2	8#	6	Truss Head Tapping Screws	2	8×1"

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the grille from the truck by opening the hood and gently pulling on all four corners and in the center to release the retaining clips. Unplug and remove parking lights.	N/A
3	Attach the two aluminum L-tabs to the billet grille with two screws and clips from the attachment kit with the slotted side of the tab to the welded tab on the billet grille and the other end of the L-tab facing away from the back of the billet grille.	N/A
4	With the billet grille centered in the opening drill the plastic and attach with the remaining screws and clips provided.	N/A
5	Make sure the billet grille is centered and tighten the fasteners.but do not over-tighten.	N/A
6	Reinstall the black plastic cover which was removed in step 2.	N/A
7	Installation completed!!!	N/A

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!