



## Grille Installation Instruction

<b>Part#</b>	GR06HEJ97C	<i>Application</i>	<b>2000-2004 Ford Excursion Without Foglights/1999-2004 Ford F-250 Super Duty Without Foglights/1999-2004 Ford F-350 Super Duty Without Foglights/1999-2004 Ford F-450 Super Duty Without Foglights/1999-2004 Ford F-550 Super Duty Without Foglights</b>
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<b>Parts List</b>	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	3	Stainless steel	5	Truss Socket Tapping Screws	6	10×3/4"
	2	L Shape Tab	10		6	KeP Nuts	4	1/4" ×20
	3	U-Clip Nuts	6	10#	7	Hex Bolts	4	1/4" -20x3/4"
4	U-Clip Nuts	2	8#	8	Truss Head Tapping Screws	2	8×1"	

**Install Notes:** Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. Remove the grille from the and gently pulling on all four corners and in the center to release the retaining clips. Unplug and remove parking lights.	
3	Start with the upper piece. Attach the two aluminum L-tabs to the billet grille with two screws and clips from the attachment kit with the slotted side of the tab to the welded tab on the billet grille and the other end of the L-tab facing away from the back of the billet grille.	
4	With the billet grille centered in the opening drill the plastic and attach with the screws and clips provided.	
5	Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.	
6	Drill and attach shorter L brackets go towards outside of bumper with flat screws provided.	
7	Make sure the billet grille is centered and tighten the fasteners. but do not over-tighten.	
8	Reinstall the black plastic cover which was removed in step 2.	
9	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!