



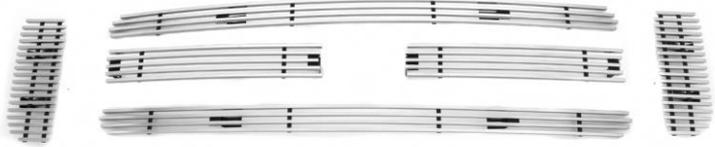
PATENT PRODUCT

Grille Installation Instruction

Part#	GR06HEC99 C/S/J	Application	For 1999-2004 Ford F-250 / F-350 / F-450 / F-550 / 2000-2004 Ford Excursion Bar Style Only
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	6	Stainless steel	5	Truss Socket Tapping Screws	8	8# × 1 "
	2	"Z" Brackets	4		6	Truss Head Tapping Screws	4	10# × 3/4 "
	3	U- Clip Nuts	4	10#	7	Hex Bolts	4	1/4" -20 × 3/4 "
	4	Kep Nuts	4	1/4" -20	8	Flat Nuts	8	8#

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Open the hood and remove the four Phillips screws across the top of the grille shell. Depress the two clips on the bottom of the grille shell and remove it from the truck.	
3	Center the two long billet grilles in the upper and lower openings of the factory shell with the flat side of the horizontal bars facing up.	
4	Using the holes in the welded tabs of the billet grilles as a guide, drill 1/8" holes in the vertical plastic support of the grille shell and secure with the #10 pan head screws and clips provided.	
5	Center the two short inserts in the two middle openings of the grille shell with the flat sides of the horizontal bars facing up.	
6	Using the holes in the welded tabs as a guide drill 1/4" holes in the plastic shell and secure with the 1/4-20 nuts and bolts provided.	
7	Slide U-clip nuts onto one end of each offset tab. Attach offset tabs to back of side billet grilles with #10 flathead screws.	
8	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	
9	Center side billet grilles in opening and align holes of offset tabs with honeycomb holes. Remove side billet grilles and reinstall with #10 flathead screws through honeycomb section. Fasten with #10 flat nuts.	
10	Reinstall the grille shell assembly in the truck.	
11	Installation completed!!!	