



PATENT PRODUCT


Grille Installation Instruction

Rev. 190401

Part#	GR06HEC85 C/J/S	Application	For 2001-2003 Ford F-150 Harley Davidson
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
		1	Billet Grille insert	1	Stainless steel	3	Keq Nuts	4
	2	Bolt	4	1/4"-20x3/4"	4	Plastic Panel Retainers	7	Φ7.5x27

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove rubber filler between bumper and core support.	
3	Remove 3 clips that fasten license plate frame and remove.	
4	Remove plastic grille insert. Remove the upper, and 3 lower plastic mounts.	
5	Slide factory upper support over upper mounting tabs on billet grille. Drill 1/4"holes through both sides of plastic support and attach with 1/4-20x1"hex head bolts and keq nuts.	
6	Attach 3 factory lower supports to rear of lower mounting tabs with 1/4-20x1"hex head bolts and keq nuts.	
7	Attach billet grille assembly behind bumper using factory fasteners. Align grille and tighten all fasteners.	
8	Reattach license plate frame.	
9	Reattach rubber filler.	
10	Step back and enjoy.	
11	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!