

## Grille Installation Instruction

Part#	GR06GFG89T/H			Application		For 2009-2014 Ford F-150 (Not For Harley Davidson And Raptor)						
		ltem	Part Name	QTY	Desc	ription	Item	Part Name			QTY	Description
Parts Lis		1	Mesh Grille	1	Stainles	s steel	4	Hex Head Bolts			2	M10X1.5-25
	t	2	C Brackets 2			5		Hex Nuts			2	M10 X1.5
		3	Flange Nuts	4	M4		6	Flat Washers		2	M10	
Install No	ote	s: 0\	verlay √	Repla	cement	×	Drill	×	Cut	×		
Step			Descripti	on	illustration							
1	Identify the grille & hardware with parts list.											
2	Remove the license plate holder from vehicle by releasing (2) clips on the top and (2) clips on the bottom. <b>NOTE: You will not be re-installing the license plate holder back to the vehicle. Check if your</b> <b>local/state law requires a front license plate before installing Bumper Insert.</b> Once you have removed the license plate holder. locate and remove the (3) push fasteners at the front end of the bottom plastic shroud/rock shield (Fig 1), this will allow you to access the back of the bumper and attach the "C" Brackets to the Bumper.											
	Determine the top and bottom of the Bumper Insert (Fig 2). Attach both "C" Brackets to Bumper Insert using the included (4) M4 x 15mm Phillips Screws and (4) M4 Flange Nuts (Fig 3). Do not tighten at this time.											
	Position Bumper Insert assembly (Fig 4) into bumper cavity. Attach the "C" Brackets to bumper using the included(2) M10 x 25mm Hex Head Bolts, (2) M10 Flat Washers, and (2) M10 Hex Nuts (Fig 5). Do not tighten at this time.											
1	Center and align Bumper Insert one last time and then tighten all hardware at the same rate.											
6 7	Re-install plastic shroud/rock shield using the factory push fasteners. Do periodic inspections to the installation to make sure that all hardware is secure and tight.											
Billet Grille Mounting Locations Fig 2   Remove all (3) push fasteners at the plastic shroud to access the back of the bumper Fig 2   Fig 1 Fig 3												
M10 x 25mm Hex Bolt M10 Fiat Washer M10 Hex Nut												

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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