

Grille Installation Instruction

Part#	GR06GFG86T		Application		1	2010 Ford Fusion – Main Upper Stainless Steel Mesh Grille				
Parts Lis	Item	Part Name		QTY	Description	Item	Part Name	QTY	Description	
	1	Mesh Grille		1	Stainless steel	4	Studs	4	6-32×2″	
	2	Studs		4	6-32×1 1/2″	5	Black Washers	6		
	3	K-Lock Nuts		8	6-32	6	Flat Tabs	2		
Install No	otes: O	verlay 🛛 Re		olacem	ent \checkmark	t \checkmark Drill \times Cut \times				
Step	Description					illustration				
1	Identify the grille & hardware with parts list.									
2	Remove the two plastic push fasteners using a small flat blade screw driver (each side). The top section of chrome moulding should pull free from the grille support panel. If not, proceed to Step 2 through 4.									
3	Remove the two plastic push fasteners securing the top of the plastic grille support panel.									
4	Remove the four 10mm hex bolts from the top of the factory grille support panel.									
5	Once the upper fasteners have been removed, pull the grille support forward expose the 10mm speed nuts retaining the center and lower chrome bars. Remove these four 10mm hex speed nuts and the two 10mm hex speed nuts retaining the factory Ford emblem to the center bar and remove the emblem.									
6	These are the retaining clips securing the chrome bars to the factory grille support panel.									
7	Use long nose pliers to squeeze the center portion of the tab in then push the tab out of the mounting slot in the grille support panel.									
8	Thread a stud in each nut welded to the grille. Install the supplied black washers, flat tabs and 6-32 k-lock nuts onto the studs and tighten.									
9	Reinstall all the factory hardware removed in steps 1-3.									
10	Installation completed!!!									