

Grille Installation Instruction

Part#	GR06GFD00S/K	Application	For 2018-2019 Ford F-150 Without Front Camera Main Upper					
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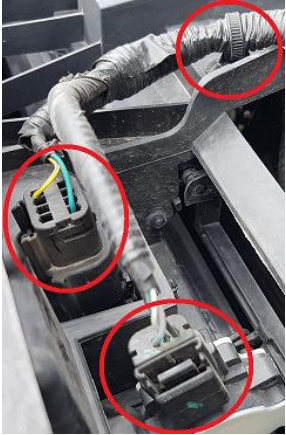






Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1	Stainless steel	5	Kep Nut	12	10#
	2	Bracket Plate	2		6	Flat Washer	5	16 * 6.5 * 1
	3	Fender Washer	3	25 * 5 * 1	7	Bolt	5	M6 * 30
	4	Washer	9	12 * 6.6 * 1.6	8	U-Clip Nut	5	M6

Install Notes: Overlay Replacement Drill Cut

Step	Description	Illustration
1	Identify the grille & hardware with parts list.	
2	Assemble the grille with the black bracket plate. (Fig 1) Put bracket plate through the welded studs on the grille. Then, put in a washer and thread in a kep nut at each location. (Fig 2) Tighten the nuts to secure. (Fig 3) You may need to bend the grille slightly so it has same curvature as the bracket plate.	
3	Turn off engine and chalk tires with stop block. Identify and locate plastic clips on top of plastic shroud. Carefully pry off to remove and then set aside for reinstallation later. (Fig 4) Remove plastic shroud and then set aside for reinstallation later. (Fig 5)	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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4			<p>Unplug the two plugs for the sensor and remove the clip that fix the wiring. (Fig 6) On top of the OEM grille where you remove the plastic cover, remove the 4 bolts with washers that secure the OEM grille on the car body. (Fig 7)</p>   <p style="text-align: right;">Fig 6 Fig 7</p>
5			<p>To remove the bumper lip, remove the bolts under the fender (two each side). If you have fender flares installed, remove them so you will see the bolts. Pull out the lip. (Fig 8&9)</p>   <p style="text-align: right;">Fig 8 Fig 9</p>
6			<p>Under the headlight, remove the bolt that is attaching the OEM grille to the truck body. (Fig 10) Slightly lift up and pull forward the OEM grille to remove from truck. (Fig 11&12)</p>    <p style="text-align: right;">Fig 10 Fig 11 Fig 12</p>

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Remove the plastic clips on top of the OEM grille. (Fig 13)
 Remove the black plastic cover on the bottom of the OEM grille by prying up the plastic clips. (Fig 14) There are 4 metal clips near the bottom of the OEM factory grille shell. Use your screwdriver and push slightly to release it. (Fig 15) Remove the bolt that is holding the emblem on the shell. (Fig 17) The OEM factory grille should now be free and ready to be removed. (Fig 16)



Fig 17

7



Fig 13



Fig 14



Fig 15

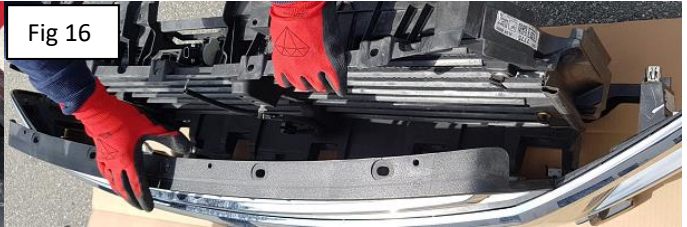


Fig 16

On top of the OEM grille shell, insert a U-clip nut on each of the 5 locations. (Fig 18) Place and align the mesh grille on top of the OEM grille shell. (Fig 19) Make sure the studs on the bottom of the mesh grille go through the holes at bottom of the OEM grille shell. (Fig 20) Then, thread in a fender washer and secure with Kep nut, for all three locations at bottom. (Fig 21) For the top, thread in a flat washer and secure with M6 bolt for each of the 5 locations. (Fig 22)



Fig 19

8



Fig 18



Fig 20



Fig 21



Fig 22

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9	Put the mesh grille back to the truck. Plug in the sensor plugs and fix wiring with clip. Re-install the fender lip and black plastic cover using the stock screws and clips. At this point you want to look over your work and examine the gap alignments around all edges and in between the new grille and the vehicle components and body lines. Carefully close the hood for a complete visual inspection. If adjustment is needed, you can loosen the top mounts and shift side to side even gaps.		
10	Installation completed.		

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