




Grille Installation Instruction

Part#	GR06GEC52T/H	Application	For 2006-2008 Ford F-150
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1	Stainless steel	5	Hex Bolts	3	M6×25
	2	Keyslot Studs	6	6-32 × 1 1/2"	6	Flat Washers	6	Φ12×Φ6.5×1
	3	K-Lock Nuts	6	6-32	7	Extension Brackets	3	
	4	Washes	6					

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Open the hood to allow access to the rear of the bumper. Test fit the grille into the factory bumper opening.	
3	Now thread studs into the grille using a slotted screwdriver. Then push the studs through the grid of the shell and center the grille into the opening.	
4	Fasten the grille use the brackets, washers and the k-lock nuts from the rear. It may be necessary to slightly bend the brackets so the grille is aligned properly. Use the metric bolts and washers to secure the bottom.	
5	Be sure the grille is centered and tighten the fasteners. Do not over-tighten the hardware.	
6	Reinstall the black plastic cover which was removed in step 2.	
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!