




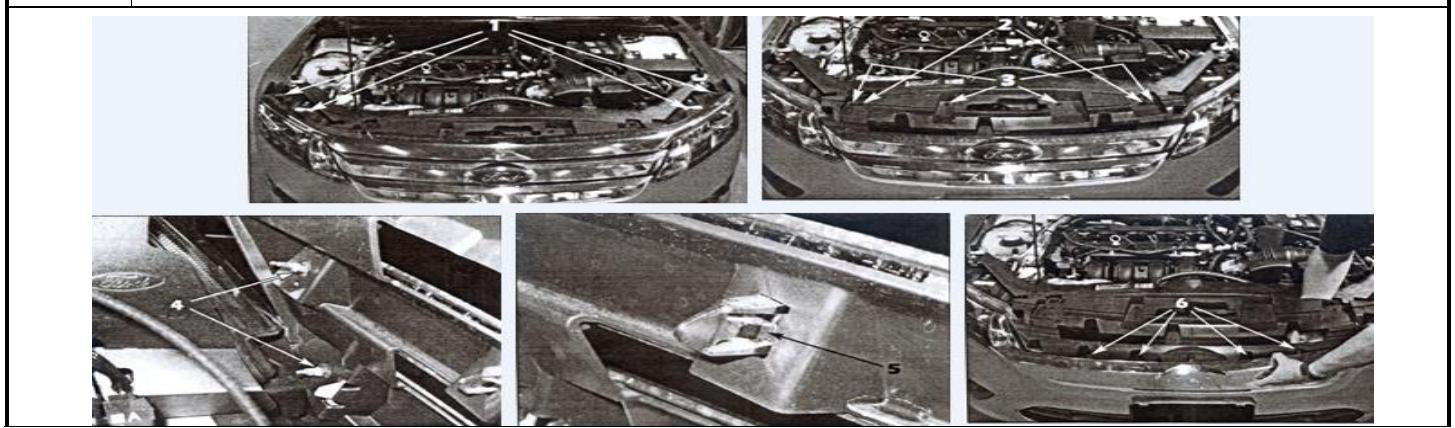
Grille Installation Instruction

Part#	GR06GAJ20T	Application	For 2010-2012 Ford Fusion
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	2	Stainless steel	4	Studs	4	6-32x2"
2	Studs	14	6-32x1 1/2"	5	Black Washers	16		
3	K-Lock Nuts	18	6-32	6	Flat Tabs	2		

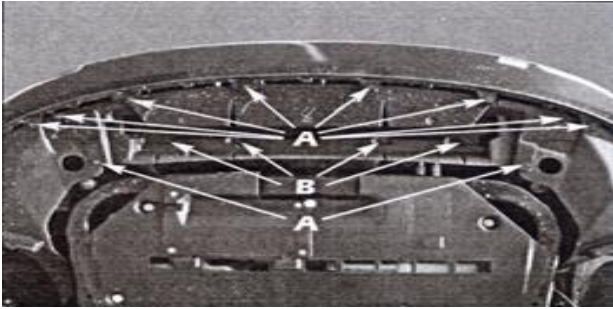


Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Start from top piece. Remove the two plastic push fasteners using a small flat blade screw driver (each side). The top section of chrome molding should pull free from the grille support panel. If not, proceed to Step 2 through 4. Remove the two plastic push fasteners securing the top of the plastic grille support panel. Remove the four 10mm hex bolts from the top of the factory grille support panel.	
3	Once the upper fasteners have been removed, pull the grille support forward expose the 10mm speed nuts retaining the center and lower chrome bars. Remove these four 10mm hex speed nuts and the two 10mm hex speed nuts retaining the factory Ford emblem to the center bar and remove the emblem. These are the retaining clips securing the chrome bars to the factory grille support panel. Use long nose pliers to squeeze the center portion of the tab in then push the tab out of the mounting slot in the grille support panel.	
4	Thread a stud in each nut welded to the grille. Install the supplied black washers, flat tabs and 6-32 k-lock nuts onto the studs and tighten.	



The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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5	<p>Raise the vehicle to gain access to the lower center removable panel. Remove the 7mm hex screws (A) and the plastic push pins (B), then remove the panel from underneath the vehicle. This will allow access for the lower mesh grille mounting hardware.</p>		
6	<p>Apply masking tape around the lower factory grille opening to protect the finish during the dry-fitting portion of the lower grille installation. Thread a stud in each nut welded to the grille. Align the lower mesh surround into the factory grille opening, making sure it is centered. Push firmly enough to indent the factory grille at the outer stud locations and remove the surround.</p>		
7	<p>Use a 5/16" drill bit to drill through the marks made in the previous step. Slot the holes from side to side for left to right grille adjustments.</p>		
8	<p>Install the lower mesh into the lower factory grille opening, making sure the mesh is tight against the factory lower grille insert. Install the supplied black washers and 6-32 k-lock nuts onto the studs and tighten.</p>		
9	<p>Reinstall the black plastic cover which was removed in step 2.</p>		
10	<p>Installation completed.</p>		

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